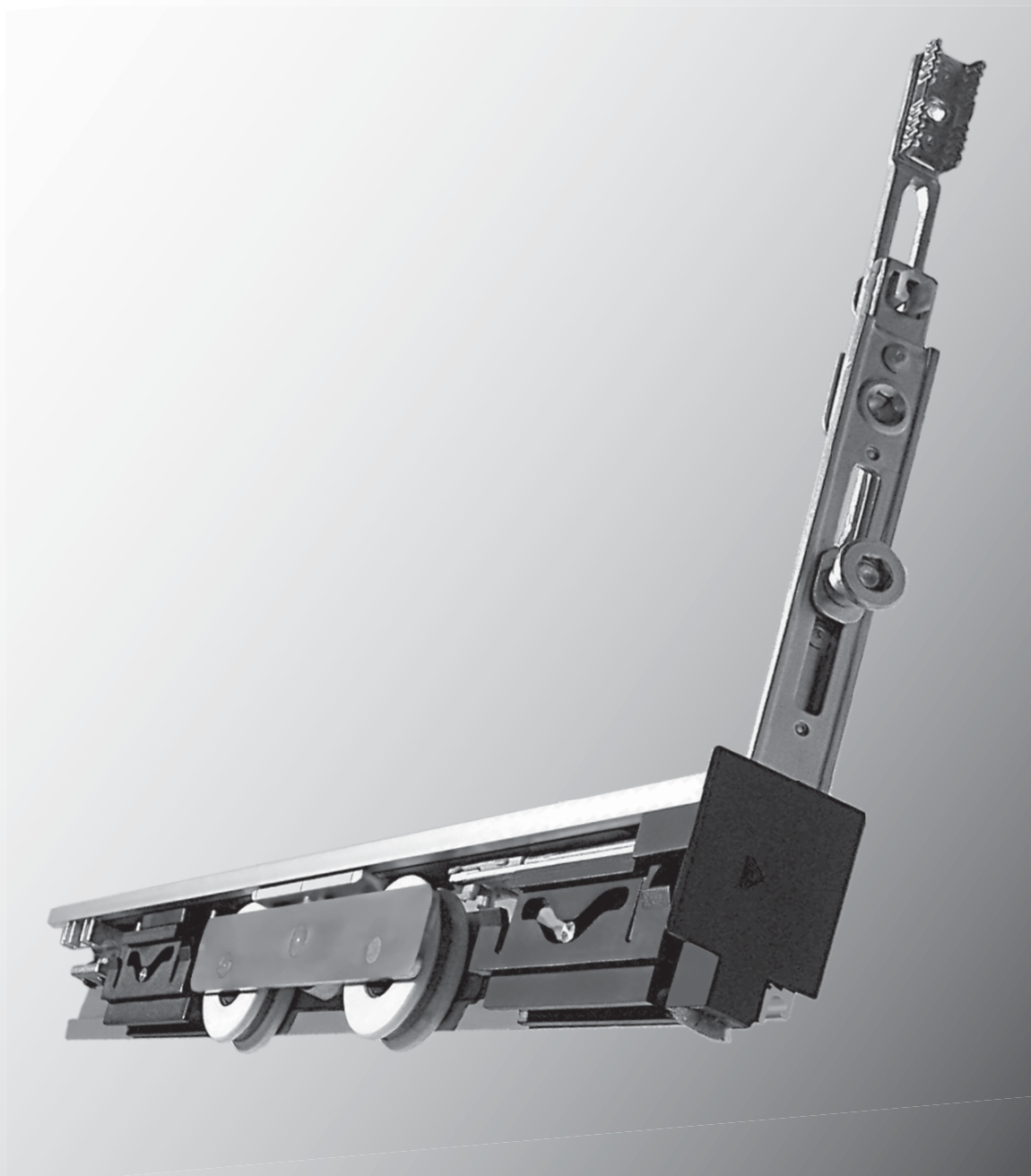


WE OPEN SPACE



Roto Patio Life

## The Patio hardware system

Installation instructions  
for Patio Life timber sliding systems

**Folded drawing sheet enclosed**

A folded drawing sheet with vertical and horizontal profile cross-sections for the timber version is in the pocket on the inside back-cover. If this folded drawing sheet is missing, you can gladly request another one from us. Installation instructions and the folded drawing sheet are available in Adobe Reader .pdf file format.

Further documentation (brochures, price lists, profile-related data sheets, etc.) for Patio Life is available upon request.



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### Sliding hardware for balcony door and window sashes

According to the defined manufacturer's liability described in paragraph 4 of the "product liability law", the following information regarding sliding hardware for balcony doors and windows should be observed. Non-compliance exempts the manufacturer of his liability.

#### 1. Product information and stipulated application

Sliding hardware as covered by this definition is hardware for sliding sashes for balcony-doors and windows, which are mainly used as glazed exterior-structures. In combination with the sliding sashes, fixed-glazing-units and/or further sashes i.e. Turn-Only sashes for cleaning purposes can be situated in a window element.

The sashes that are equipped with this sliding hardware are capable of:

- sliding,
- lifting and sliding,
- tilting and sliding,
- lifting, tilting and sliding
- parallel-retracting and sliding,
- tilting, parallel-retracting and sliding.

Sliding hardware is used on vertically installed windows and balcony-door sashes made of timber, PVC, aluminium or steel, and their corresponding material combinations. Sliding hardware as covered by this definition is equipped with a locking mechanism that locks the sliding sash to the frame, as well as rollers located on the bottom horizontal plane of the sliding sash. In addition, a scissors stay-arm for tilting and a mechanism to lift and/or parallel-slide the sashes can be designated. By means of the hardware, the sashes are locked, brought into the ventilation position and pushed to the side.

Differing applications do not correspond to its stipulated use. Burglar-resistant window and balcony doors, window and balcony doors for damp rooms and those for use in environments with aggressive, corrosive air content, require hardware adapted for the respective application and individually agreed upon performance features.

Opened window and balcony-door sashes achieve only a shielding function and do not meet any demands on joint impermeability, water tightness, sound reduction, heat insulation and burglary resistance.

In the case of wind and draught, the window and balcony-door sashes must be closed and locked. Wind and draught as covered by this definition is present, if a window or balcony door sash while in one of its opening positions, can open or close on its own, in an uncontrolled manner by means of

either air pressure or air suction. A static opening position of windows and balcony door sashes can only be achieved with additional hardware.

The resistance against wind loads in a closed and locked state is dependent on the respective designs of windows & balcony doors. Should wind loading in accordance with DIN EN 12210 occur (in particular pressure test p3), suitable hardware compilations are to be matched in relation to the respective window design and frame material, and each case individually agreed upon.

Generally speaking, the sliding hardware can fulfil the demands made for barrier-free dwellings in accordance with DIN 18025. However corresponding hardware compilations and installations for windows and balcony doors are necessary, which must be co-ordinated and each case individually agreed upon.

#### 2. Misuse

Misuse (therefore not the specified product utilisation) of sliding hardware for windows and balcony doors occurs in particular:

- if obstacles are inserted in the opening vicinity, thus preventing its proper specified use.
- if additional loads are exerted on window or balcony-door sashes,
- if while sliding over and/or locking, someone reaches between the sash and frame, and/or a person or body-part is in this vicinity while sliding.

#### 3. Liability

The respective entire hardware set may only consist of hardware components from Roto Frank AG. In the case of inappropriately assembled hardware, and/or the use of non-original accessory components, and/or non-approved factory accessory components, no liability is accepted.

#### 4. Product performance

##### 4.1 Maximum sash weights and sash rebate dimensions

The following listed maximum sash weights for the individual hardware versions may not be exceeded. The component with the least, permissible load-carrying capacity determines the maximum sash weight. Application diagrams and component classification are to be adhered to. (Refer to the following pages)

## 4.2 Hardware combination

The manufacturers' regulations concerning the combination of hardware are obligatory. (For example: the exterior-handle arrangement, the hardware layout for burglary-resistant windows and balcony-door sashes).

## 5. Product maintenance

Security relevant hardware components are to be examined at least once a year for stability and wear and tear. Subject to the requirements, the fixing-screws are to be tightened and/or parts replaced. In addition to this, the following maintenance operations are to be carried out at least annually:

- All movable parts and all locking points of the sliding hardware are to be lubricated and tested.
- Only cleaning and maintenance agents which do not damage the corrosion protection of the hardware components are to be used.

The hardware adjustments, as well as the replacement of parts, are to be carried out by a specialist company.

When coating - for example when painting or varnishing - the windows' and balcony doors hardware is to be excluded from this process and is also to be protected against any impurities (paint/varnish splashes).

### 5.1 Preservation of the surface finish

Electrolytically applied zinc coatings are not attacked in a normal room climate, if no condensation can form on the hardware or occasionally formed condensation can dry rapidly. In order to permanently preserve the hardware's surface quality and to avoid deterioration by corrosion, it is imperative to observe the following points:

- The hardware and/or the rebate areas are to be ventilated sufficiently in particular during the building phase so that they are not exposed either to direct wetness or condensation.
- The hardware is to be kept free from deposits and soiling from building materials (building dust, plaster, cement etc.).
- Aggressive vapours in the rebate area (for example: by means of formic acid or acetic acid, ammonia, amine or ammonia compounds, aldehydes, phenols, tannic acid etc.) in connection with small formations of condensation can lead to fast corrosion of the hardware. In the case of such aggressive vapours occurring, a general adequate ventilation of the rebate areas of windows and balcony doors is to be ensured. This is particularly valid for windows and balcony doors made of oak or other types of timber with a high concentration of (tannic-) acid.

- Furthermore no acetic-acid or cross-linked acidic sealing compounds or those with the above mentioned contents may be used, since both the direct contact with the sealing compound and it's vaporisation can attack the surface.
- The hardware may only be cleaned with mild, pH-neutral cleaning agent in diluted form. Under no circumstances may aggressive, acidiferous cleaners or abrasive cleaning agents whose contents are listed in the above paragraph be used.

## 6. Obligation to issue information and instructions

In order to fulfil the information and instruction obligations, as well as the maintenance operations according to the "product liability law", the following is available:

- for planning engineers "planning documents"
- for specialised dealers "catalogues"
- for fabricators "installation instructions" and "factory drawings"
- for builders and end users: "service & maintenance instructions" as well as "operating manuals".

In order to ensure proper functioning of sliding hardware on balcony-door and window sashes:

- Planning engineers are obliged to request and comply with the manufacturers or specialised dealers' product information.
- The specialised dealers are obliged to observe and request product information from the manufacturer and to pass this on to the fabricators, in particular installation instructions, factory drawings, service & maintenance instructions as well as operating manuals.
- Fabricators are obliged to observe the product information and in particular to request service & maintenance instructions as well as operating manuals from the manufacturer or specialised dealer, and to pass these on to the builders and end users.

## 7. Application of related hardware

Related hardware with rollers and locking mechanisms - for example hardware for Slide&Fold doors - are to be treated accordingly with regard to product information and intended use, misuse, product features, product maintenance and the obligation to issue information & instructions.





### Functional safety of the hardware

#### Balcony doors with timber profiles: in 68mm x 92mm profile sections / 28mm sash distance

- To ensure continual functional safety of the hardware, the following should be observed:
  1. Application ranges and/or sash rebate width & height, max. sash weight and total element width and profile manufacturers' regulations are to be observed.
  2. Professional installation of the hardware components according to these installation instructions.
  3. Professional installation of the elements throughout the installation process.
  4. Observation of the maintenance and operation instructions.
  5. The entire hardware may consist of only original Roto system components. The use of non-Roto components excludes any liability on our part.
  6. Bottom roller-tracks and top guide-tracks are to be cleaned regularly from dust and dirt, so that the rollers' smooth operation is maintained.

### Product liability regulations

- The window handle is to be fixed with M5 x .. DIN 965 countersunk screws. When fixing the central locking hardware components, corrosion protected hardware-adapted fenestration screws are to be used.  
The window fabricator must ensure adequate fixing of the hardware components, consulting the screw manufacturer if necessary. The glazing spacer-block regulations for the glazing method are to be adhered.

### Product liability – Liability exclusion

- The hardware manufacturer is not liable for malfunctions or damage to the hardware and to the windows or balcony-doors equipped with the hardware, if any such malfunctions or damage have been caused by inadequate tendering procedures or failure to adhere to the installation instructions and application drawings.

#### Liability exclusion

All specifications in this brochure were compiled carefully and reviewed. Due to technical progress, whether by means of modification or through lapse of time, the results automatically lead to changes. We therefore hope you shall understand that we cannot be held liable for the correctness and completeness of the contents. All rights, in particular the right to copy and circulate, reserved.

# Roto Patio Life

The Roto sliding hardware for large  
Lift&Slide profiles up to 300kg

## Product description:

Patio Life makes operating doors easier; the innovative convenient sliding hardware saves you the laborious task of having to lift the door. All gasket components are controlled via the handle and completely seal the door. The Patio Life application range for large Lift&Slide profiles is for up to sash widths of 3235mm, 2670mm sash height and 300kg sash weight.

Various schematic diagrams enable various opening possibilities, in particular in hotels, cafés etc.

## An overview of the advantages:

### Operation:

- Easy operation, as the door does not have to be lifted to unlock and/or open.
- Operating and locking forces are independent of the sash weight
- Easy and logical door operation adopting the well known Tilt&Turn handle positions, thus avoiding mishandling; locked mode → handle down.

### Functionality:

- Very good smooth operation due to the high-quality bogie technology and additional cleaning brushes integrated in the bogies ensure optimal operation and durability.

- By means of the 180° handle position, a safeguarded night ventilation function is enabled that is not visible from outside. When the door is completely closed and locked, the bottom gasket components are forced down, creating an approx. 5mm ventilation gap across the overall width on the top.
- Low threshold for barrier-free living.

### Security:

- The espagnolette for door sizes is already equipped with 4 locking points in the standard version.
- Jemmying the door is extremely difficult due to the design.
- Additional locking points in the mullion vicinity enable further burglary inhibition.
- The application of electronic locking monitoring systems is possible.

### Impermeability / isothermal efficiency:

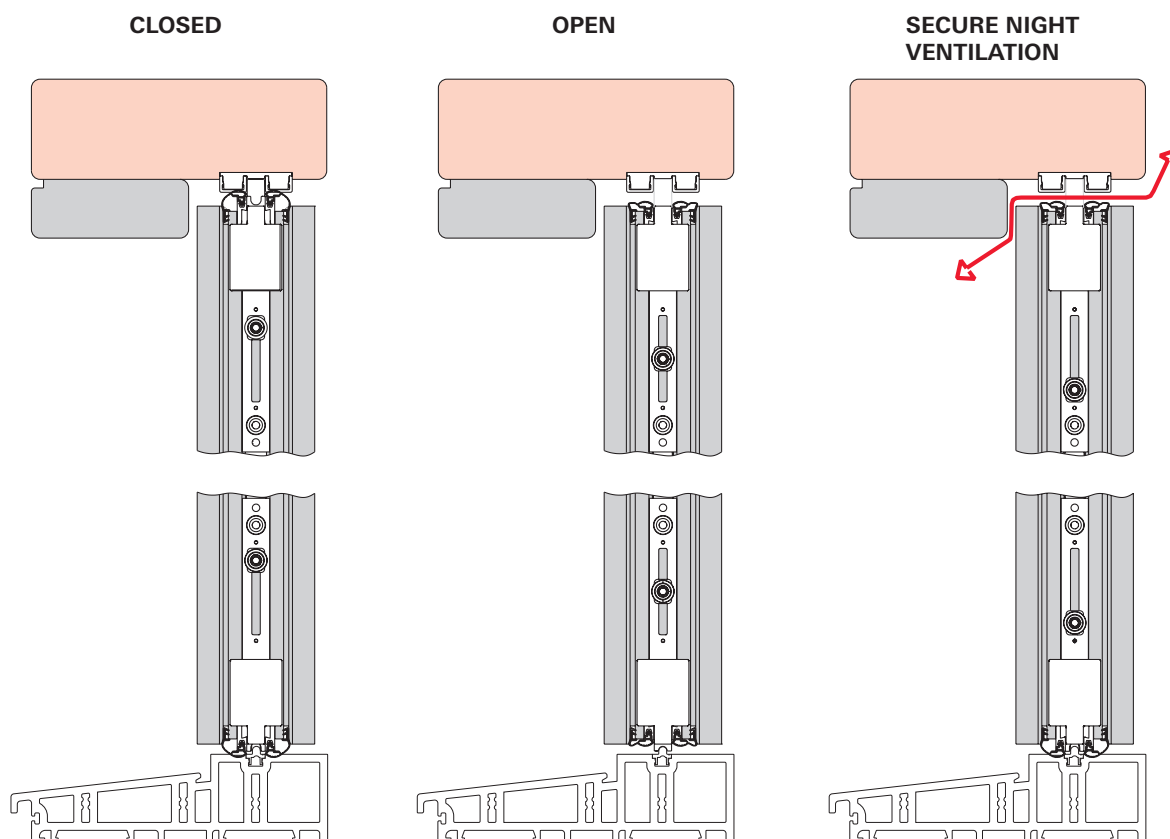
- New enhanced threshold. A special material mix of heat insulating substances produces optimal isothermal efficiency and prevents unwanted cold bridges. → The cold-heat exchange is reduced to a minimum.

Sash widths: ..... 760mm – 3235mm

Sash heights: ..... 690mm – 2670mm

Frame outside width: ..... max. 6500mm

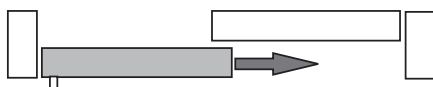
Max. sash weight: ..... max. 300kg



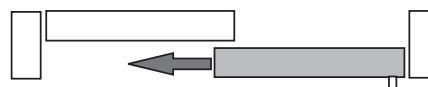


## Schematic overview

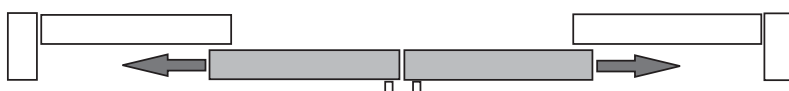
The wide range of Patio Life variations:



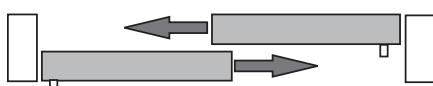
**Diagram A**  
DIN left-hand



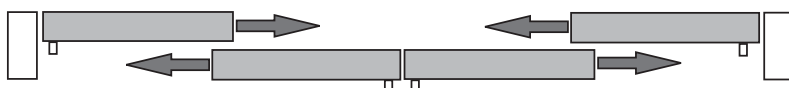
**Diagram A**  
DIN right-hand



**Diagram C**



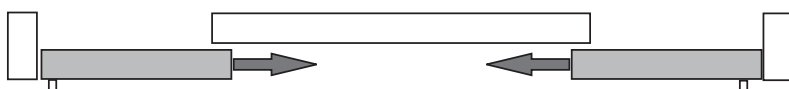
**Diagram D**



**Diagram F**



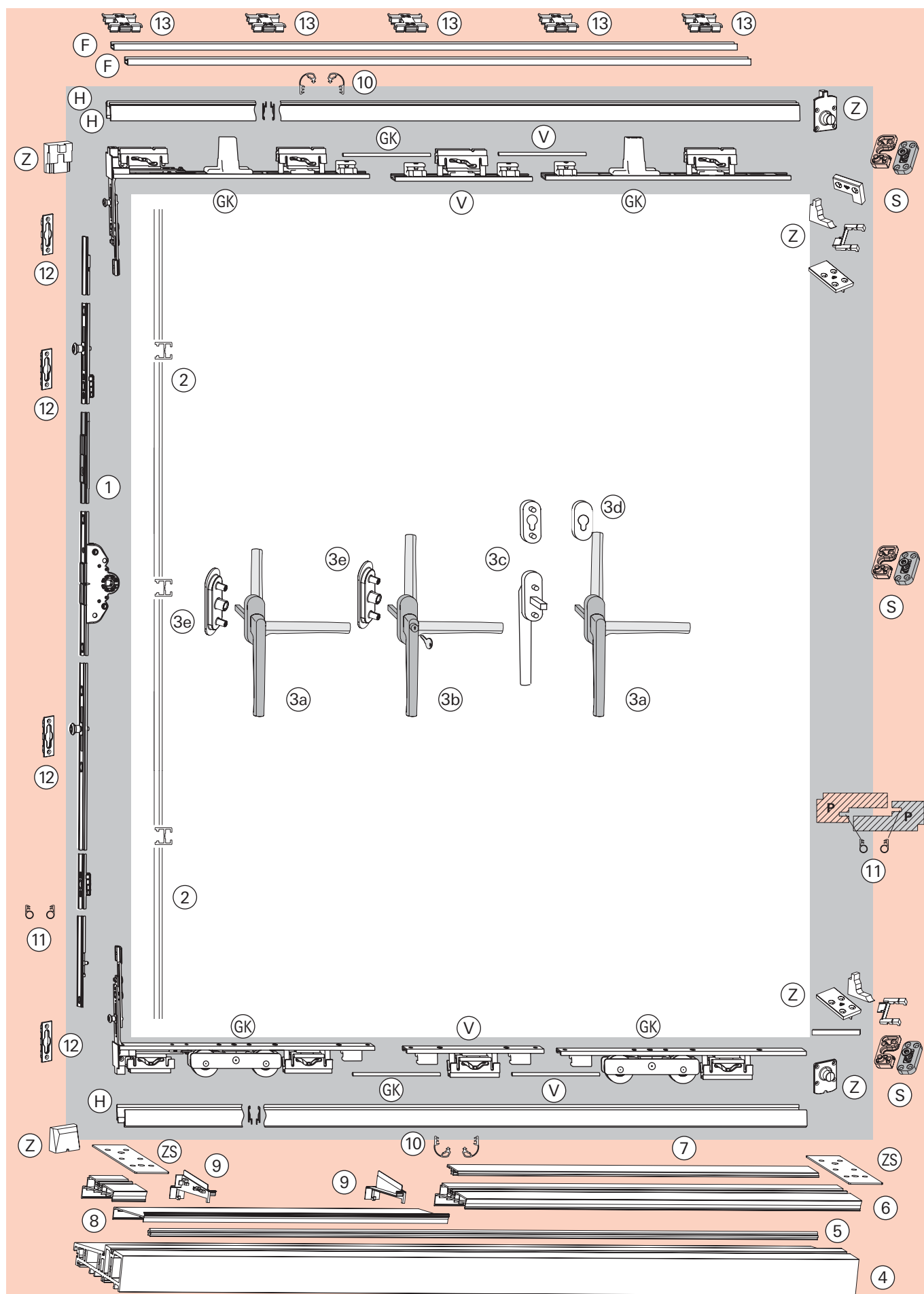
**Diagram G2**



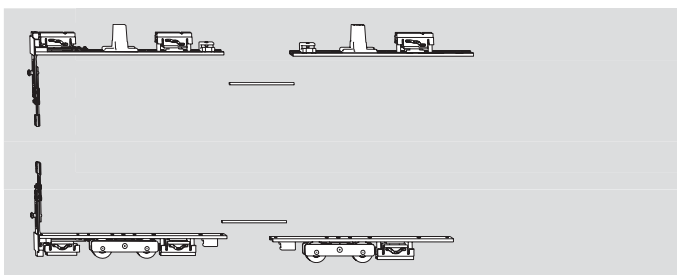
**Diagram K**

# Roto Patio Life

Hardware overview of diagram A, DIN left-hand (viewed from the inside)



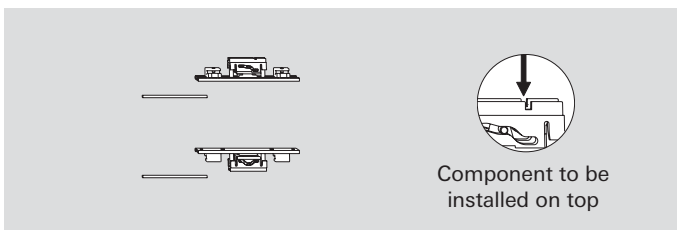
Description	Material no.:
<b>GK</b> <b>Patio Life basic carton – diagram A</b>	<b>389 580</b>



Contents: 1 x top corner component,  
1 x bottom corner component,  
2 x 400mm connecting tubes, 1 x top end component,  
1 x bottom end component & 2 x NT faceplate flaps  
(not depicted)

<b>Patio Life basic carton – diagram C (not depicted)</b>	<b>389 581</b>
Contents: 1 x top corner component without supporting-pins, 1 x bottom corner component without supporting-pins, 2 x 400mm connecting tubes, 1 x top end component, 1 x bottom end component & 2 x NT faceplate flaps	
<b>To build a diagram C Patio Life door, one needs 1 basic carton for diagram A and 1 basic carton for diagram C.</b>	

<b>V</b> <b>Patio Life extension unit</b>	<b>389 582</b>
Contents: 1 x bottom central part, 1 x top central part & 2 x 400mm connecting tubes	



Sash widths	Qty. of V-cams
min. S.W. 825mm – 1124mm	0
1125mm – 1640mm	1
1641mm – 2160mm	2
2161mm – 2680mm	3
2681mm – 3235mm	4










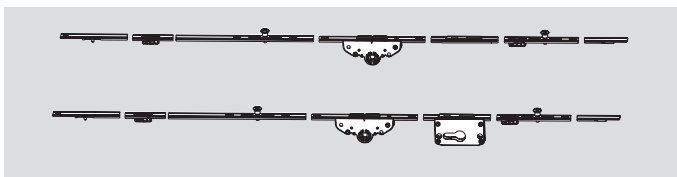
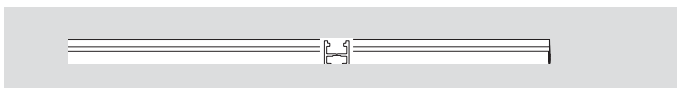
			Backset	Component length	Handle position (measured from the top of the track)	Material no.:
<b>1</b>	Patio Life espagnolette 690 – 870mm variable/centred handle-height	1 	30	580	345-435	<b>349 135</b>
	Patio Life espagnolette 871 – 1270mm variable/centred handle-height	1 	30	980	435-635	<b>349 136</b>
	Patio Life espagnolette 1671 – 1870mm fixed handle-height	2 	30	1590	1000	<b>349 137</b>
	Patio Life espagnolette 1871 – 2070mm fixed handle-height	2 	30	1790	1000	<b>386 800</b>
	Patio Life espagnolette 2071 – 2270mm fixed handle-height	2 	30	1990	1000	<b>349 138</b>
	Patio Life lockable espagnolette 1671 – 1870mm fixed handle-height	2 	30	1590	1000	<b>349 139</b>
	Patio Life lockable espagnolette 1871 – 2070mm fixed handle-height	2 	30	1790	1000	<b>386 835</b>
	Patio Life lockable espagnolette 2071 – 2270mm fixed handle-height	2 	30	1990	1000	<b>349 184</b>
	Patio Life 200mm espagnolette extension (not depicted)	1 				<b>349 188</b>
	Roto NT 200mm C.L. (standard NT / not depicted)					<b>308 267</b>
	Roto NT 400mm C.L. (standard NT / not depicted)					<b>297 858</b>

Diagram C:

Espagnolette 1671-1870mm (not depicted)	without cams	30	1590	1000	<b>374 759</b>
Espagnolette 1871 – 2070mm (not depicted)	without cams	30	1790	1000	<b>386 841</b>
Espagnolette 2071 – 2270mm (not depicted)	without cams	30	1990	1000	<b>374 761</b>



<b>2</b> <b>Patio Life adapter profile for espagnolette side 2600mm (for 22mm groove width)</b>	<b>349 189</b>
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# Roto Patio Life

## Parts list

Description	Material no.:
④ Patio Life threshold 3000mm grey	441 952
Patio Life threshold 3500mm grey	441 953
Patio Life threshold 4000mm grey	441 954
Patio Life threshold 4500mm grey	441 955
Patio Life threshold 5500mm grey	441 956
Patio Life threshold 6500mm grey	441 957

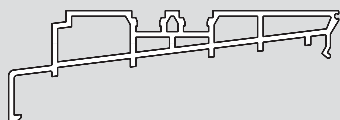


⑤	Patio Life roller track – 3000mm EV1 (anodised silver)	441 958
	Patio Life roller track – 3500mm EV1 (anodised silver)	441 959
	Patio Life roller track – 4000mm EV1 (anodised silver)	441 960
	Patio Life roller track – 4500mm EV1 (anodised silver)	441 961
	Patio Life roller track – 5500mm EV1 (anodised silver)	441 962
	Patio Life roller track – 6500mm EV1 (anodised silver)	441 963

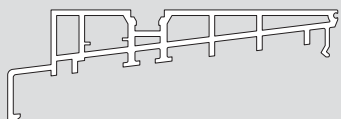


⑤S	Patio Life black sponge-rubber plate for threshold (2 pieces are needed per threshold)	447 209
	Patio Life threshold fixing set (6 pieces in a bag)	473 228

⑥	Patio Life assembly profile, grey, 3500mm	441 949
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⑥a	Patio Life assembly profile, grey, for diagram D, 3500mm	447 080
	Patio Life assembly profile, grey, for diagram D, 6500mm	473 265



	Patio Life reinforcement sheeting (50m. roll)	473 230
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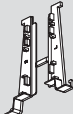
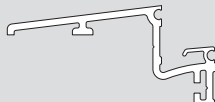
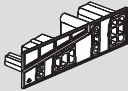

⑦	Patio Life adapter profile, grey, 3500mm	441 950
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⑧	Patio Life aluminium cover for the passage area, 3200mm (optional)	441 951
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⑧a	Patio Life circular cord for the assembly profile, weather profile and aluminium cover (50m. roll)	469 104
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Description	Material no.:
⑨ Patio Life cover-caps pair for assembly profile (optional, if with alu cover)	444 823
	
⑨a Patio Life cover-caps pair for assembly profile (without alu cover)	447 082
	
Patio Life weather profile 6500mm EV1 (anodised silver) for threshold	472 766
 Available from 01/04/2007	
Patio Life end-cap pair for threshold	473 229
 Available from 01/04/2007	
Patio Life roller track for 42mm timber routing (not depicted):	
Patio Life roller track – 42mm 3500mm EV1 (anodised silver)	350 377
Patio Life roller track – 42mm 4500mm EV1 (anodised silver)	349 432
Patio Life roller track – 42mm 5500mm EV1 (anodised silver)	349 433
Patio Life roller track – 42mm 6500mm EV1 (anodised silver)	349 434
	
⑩ Patio Life horizontal extruded gasket (50m. roll)	450 571
⑪ Patio Life vertical bubble gasket (50m. roll)	349 734
Patio Life gasket set for timber (vertical bubble gasket 11m; horizontal extruded gasket 14m)	457 483
⑫ Patio Life timber striker	349 735
Patio Life top one-piece striker strip, alternative to strikers, for up to sash height <2270mm, (not depicted).	349 446
Patio Life top one-piece striker strip, 600mm, alternative to strikers, for up to sash height >2271mm, (not depicted).	469 833
Patio Life bottom one-piece striker strip, alternative to strikers, for sash heights from 1671mm, (not depicted).	349 447
Patio Life top one-piece striker strip, diagram C, for sash heights up to <2270mm, (not depicted).	374 756
Patio Life top one-piece striker strip, 600mm, diagram C, for sash heights >2271mm, (not depicted).	441 965
Patio Life bottom one-piece striker strip, diagram C, for sash heights from 1671mm, (not depicted).	374 757

# Roto Patio Life

## Parts list

Description	Material no.:
<b>(H)</b> Patio Life lifting track 3300mm (required: 4 pieces x sash-width)	<b>443 704</b>



<b>(F)</b> Patio Life top guide-track 3500mm (required: 2 pieces x frame internal width)	<b>350 378</b>
Patio Life top guide-track 4500mm (required: 2 pieces x frame internal width)	<b>348 489</b>
Patio Life top guide-track 5500mm (required: 2 pieces x frame internal width)	<b>348 488</b>
Patio Life top guide-track 6500mm (required: 2 pieces x frame internal width)	<b>348 083</b>



<b>(13)</b> Patio Life striker plate for top guide-track (20 pcs. in a bag)	<b>387 483</b>
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<b>(Z)</b> <b>Patio Life accessories for 68mm timber / 28mm sash distance – diagram A</b>	<b>348 344</b>
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Contents: 1 x bottom stop plate, 1 x top stop plate, 1 bottom espagnolette gasket block,  
1 top espagnolette gasket block, 1 x bottom 68mm frame mullion-gasket, 1 x top 68mm frame mullion-gasket,  
2 x sealing plates, 1 x adapter plate, 1 x 150mm support profile, 2 x L-shaped gasket components

<b>Patio Life accessories for 56mm timber / 10mm sash distance – diagram A</b>	<b>349 603</b>
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Contents: 1 x bottom stop plate, 1 x top stop plate, 1 bottom espagnolette gasket block,  
1 top espagnolette gasket block, 1 x bottom 56mm frame mullion-gasket, 1 x top 56mm frame mullion-gasket,  
2 x sealing plates, 1 x adapter plate, 1 x 150mm support profile, 2 x L-shaped gasket components

<b>Patio Life accessories for 68mm timber / 28mm sash distance – diagram C</b>	<b>349 380</b>
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<b>Patio Life accessories for 56mm timber / 10mm sash distance – diagram C</b>	<b>349 377</b>
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<b>Patio Life accessories for 68mm timber / 28mm sash distance – diagram D</b>	<b>349 381</b>
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<b>Patio Life accessories for 56mm timber / 10mm sash distance – diagram D</b>	<b>349 379</b>
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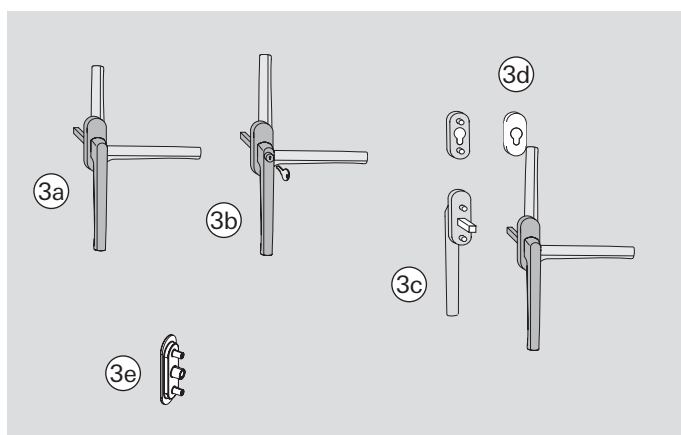
<b>(S)</b> Patio Life gasket compression adjustable centre-closers – suitable for burglary-resistance grade 2 / WK2. (3 pieces per sash)	<b>349 444</b>
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<b>Accessories: Patio Life end-stop (diagram D, F, H and internal/external operation)</b>	<b>349 600</b>
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Description	Material no.:
③a) Patio Life RotoLine handle – traffic white R07.2	349 382
Patio Life RotoLine handle – medium bronze R05.3	349 383
Patio Life RotoLine handle – silver R01.1	349 384
③b) Patio Life RotoLine lockable handle – traffic white R07.2	349 405
Patio Life RotoLine lockable handle – medium bronze R05.3	349 406
Patio Life RotoLine lockable handle – silver R01.1	349 407
③c) Patio Life RotoLine external handle with PC escutcheon cover – traffic white R07.2*	349 408
Patio Life RotoLine external handle with PC escutcheon cover – medium bronze R05.3*	349 409
Patio Life RotoLine external handle with PC escutcheon cover – silver R01.1*	349 410
③d) Patio Life RotoLine internal PC escutcheon cover – traffic white R07.2	349 411
Patio Life RotoLine internal PC escutcheon cover – medium bronze R05.3	349 412
Patio Life RotoLine internal PC escutcheon cover – silver R01.1	349 413
③e) Patio Life recessed grip 63mm – traffic white R07.2	349 426
Patio Life recessed grip 63mm – medium bronze R05.3	349 427
Patio Life recessed grip 63mm – silver R01.1	349 428
Alternatively: 43mm recessed grips when using standard RotoLine handles	
Patio Life recessed grip 43mm – traffic white R07.2	350 928
Patio Life recessed grip 43mm – medium bronze R05.3	350 929
Patio Life recessed grip 43mm – silver R01.1	350 930



**\*Please note:** When using the external handle set, the end-stop 349 600 must also be used.  
The opening distance is reduced around approx. 200mm.



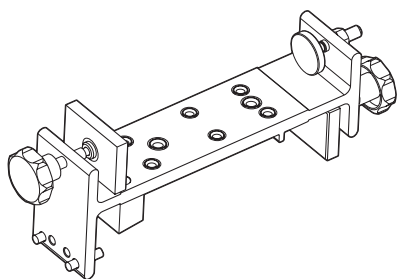
Gasket-insertion roller tool:  
**Trelleborg Dipro GmbH**  
Hermann-Kemper-Strasse 12  
D-49762 Luthen, Germany



Adhesive "Cosmoplast 500":  
**Weiss Chemie + Technik GmbH & Co. KG**  
Hansastraße 2  
D-35708 Haiger, Germany

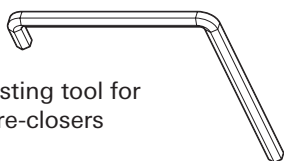
# Roto Patio Life

## Drilling, milling and striker positioning jigs



Threshold drilling jig

**Material no.: 450 158**

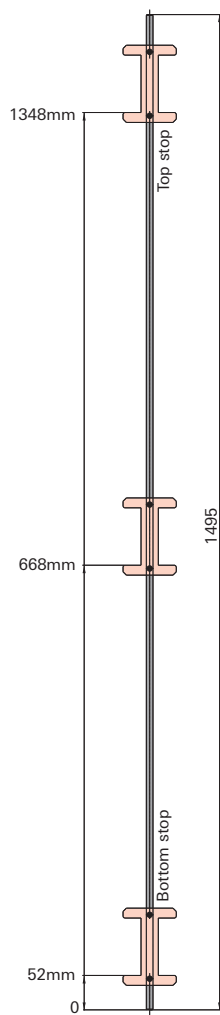


Adjusting tool for  
centre-closers

**Material no.: 382 234**

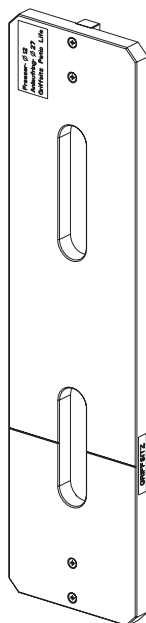
Striker positioning jig

**Material no.: 374 789**



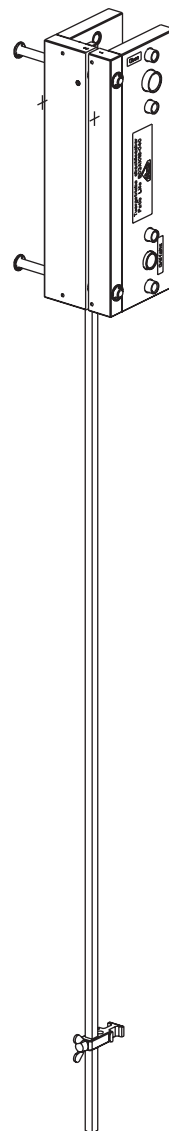
Milling jig for lock  
and gearbox  
Patio Life espagnolette

**Material no.: 373 684**



Drilling jig for  
espagnolettes and  
lockable espagnolettes

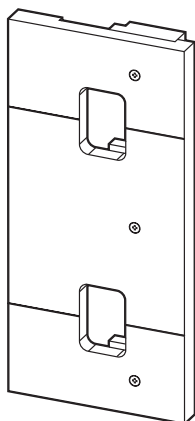
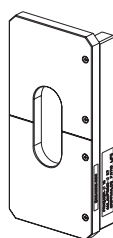
**Material no.: 373 755**



Ø16mm router  
Ø27mm guide-ring

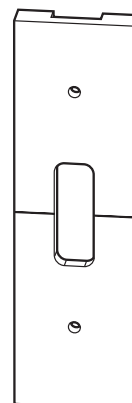
Milling jig for recessed grip

**Material no.: 373 683**



Centre-closer routing jig

**Material no.: 379 520**



Striker routing jig

**Material no.: 383 499**

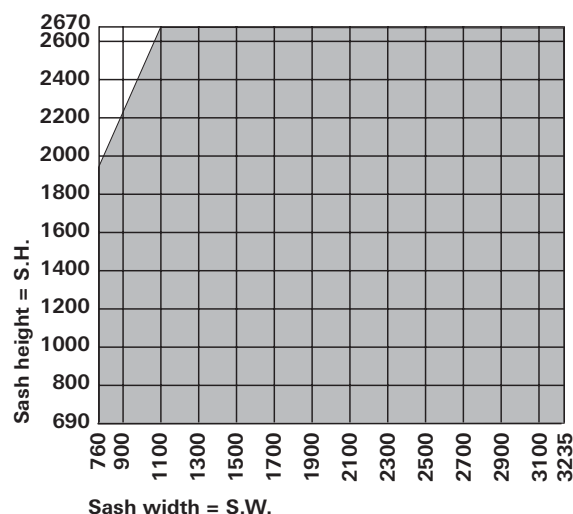
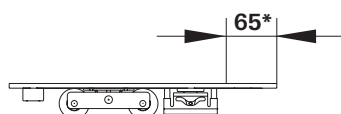


## Sash sizes and required components

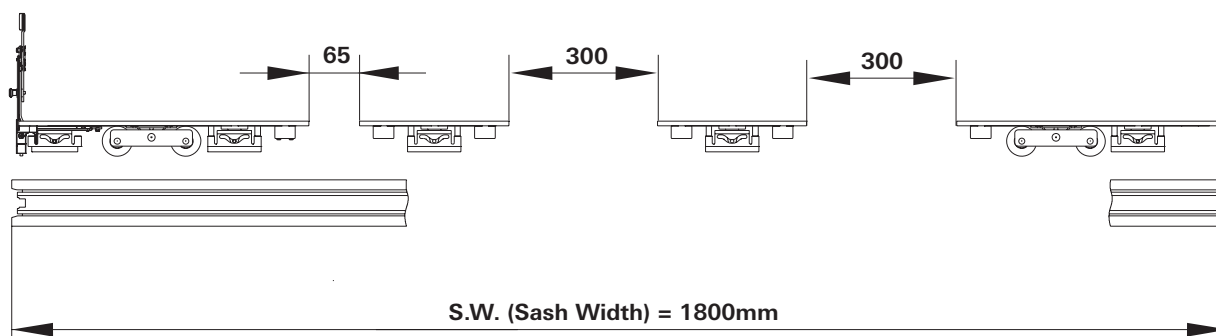
### Application ranges

Sash widths: .....\*760mm – 3235mm  
 Sash heights: .....690mm – 2670mm  
 Frame external width: .....max. 6500mm  
 Max. sash weight: ..... max. 300kg

\* On sash widths from 760mm to 825mm, the top and bottom end components must be shortened by 65mm. Undo the centre-fixing (preset centred cam-fixing) and crop while in the final position.



### Example of 1800mm sash width:



### Recommendation to position the components

Position the extension units at a distance of 300mm.  
 (connecting rod = 400mm)  
 The first extension unit is cut to measure.

Sash widths	E-unit qty.	Remarks
min. S.W. 825mm – 1124mm	0	
1125mm – 1640mm	1	(Please note! on sash widths 1125 – 1340mm; position the extension unit centrally!)
1641mm – 2160mm	2	
2161mm – 2680mm	3	
2681mm – 3235mm	4	

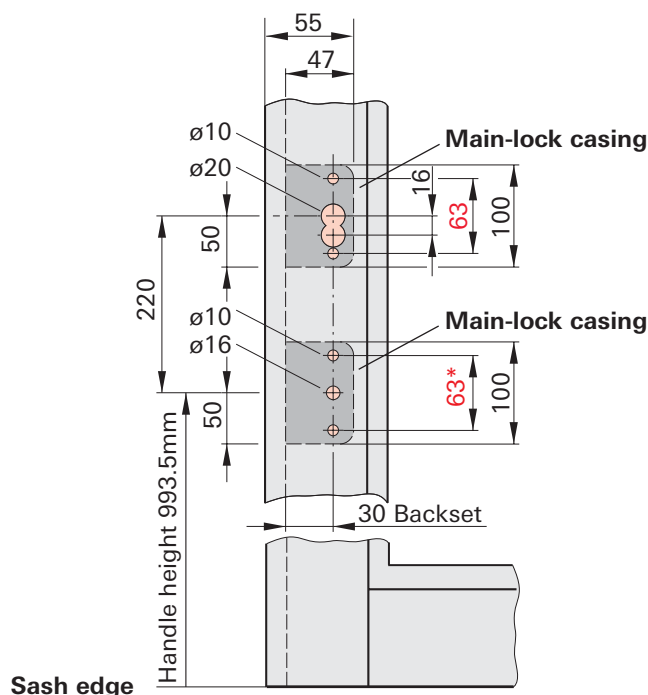
# Roto Patio Life

## Sash installation – Preparation

### Drill holes and millings for handle and recessed grip

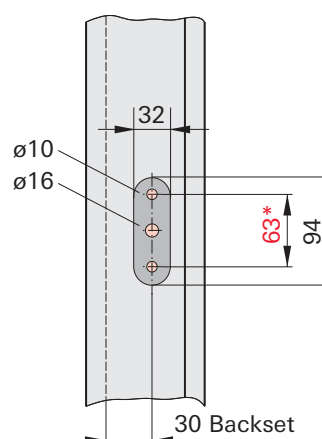
1. Carry out espagnolette millings and drill holes with drilling jig.
2. Mill out for the recessed grip on the outer side of the sash.

#### 1. Drill holes for the lockable espagnolette with recessed grip 63 and Patio Life handle



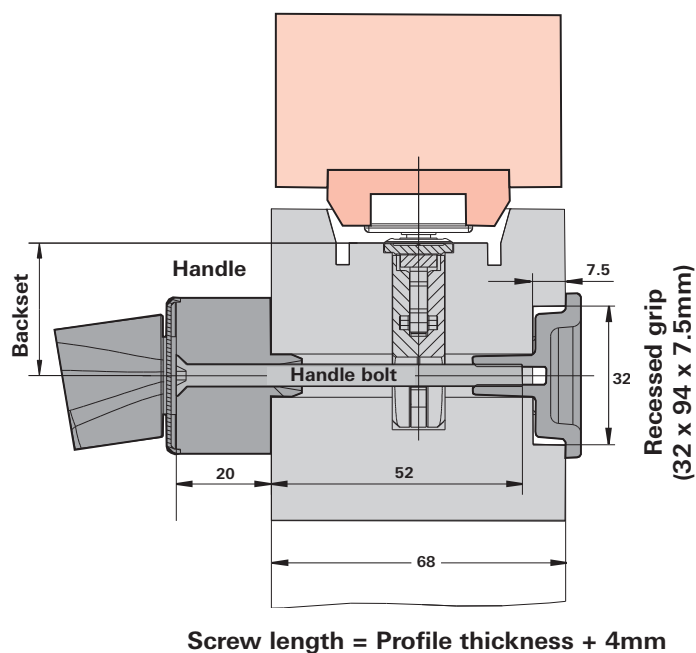
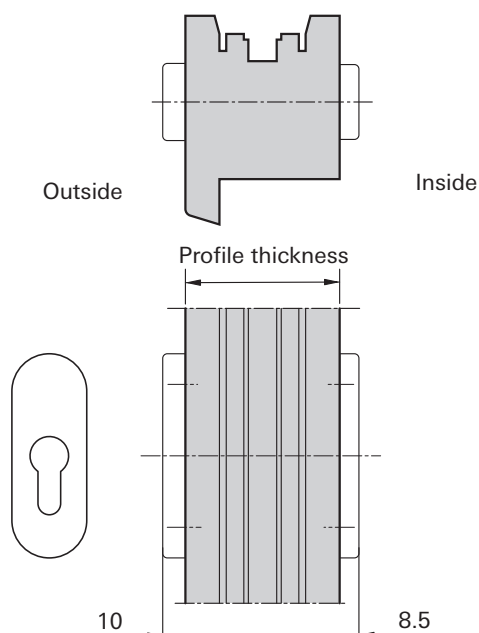
\* On the recessed grip 43, the drill holes are positioned 43mm apart.

#### 2. Milling for the recessed grip 63 Sash exterior Ø16mm milling cutter, Ø27mm guide-ring



\* On the recessed grip 43, the drill holes are positioned 43mm apart.

#### Profile cylinder length



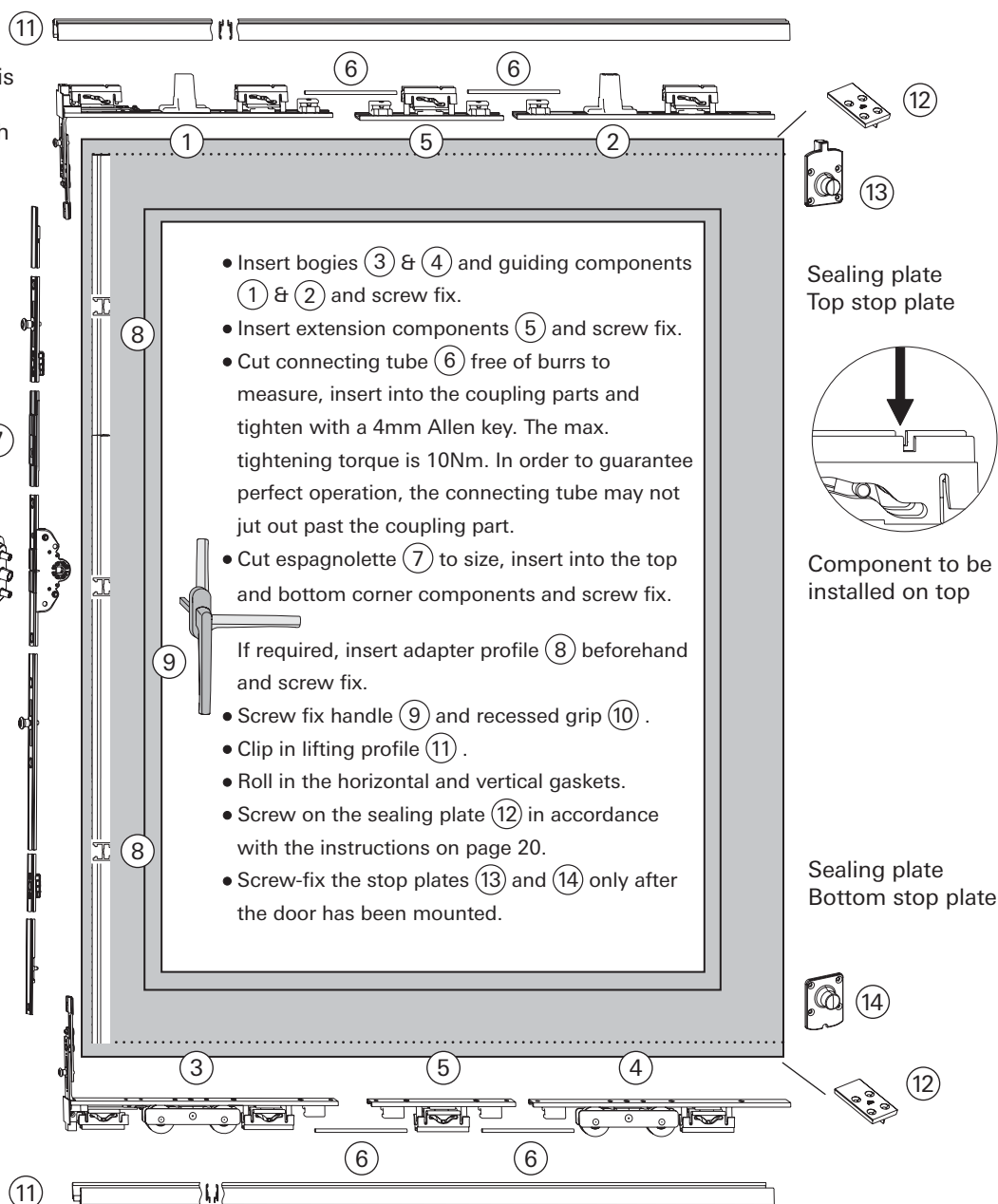
Screw length = Profile thickness + 4mm

## Installation of sash components & handle fixing

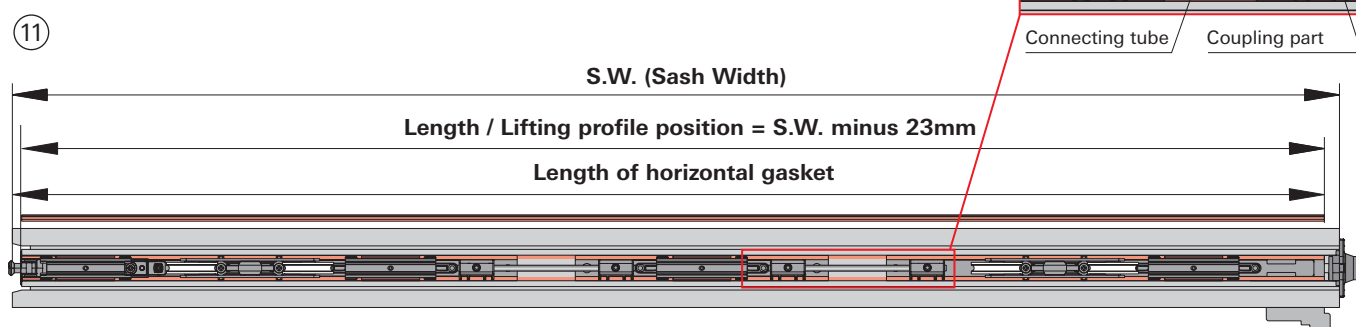
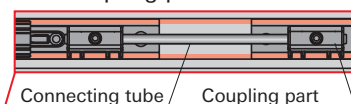
The top screw fixing is the same as on the bottom, however with 25mm screw length.  
3.5/4.1mm x 25mm

Espagnolette screw fixing  
3.9/4.1mm x 35mm

Bottom screw fixing  
3.5/4.1mm x 35mm

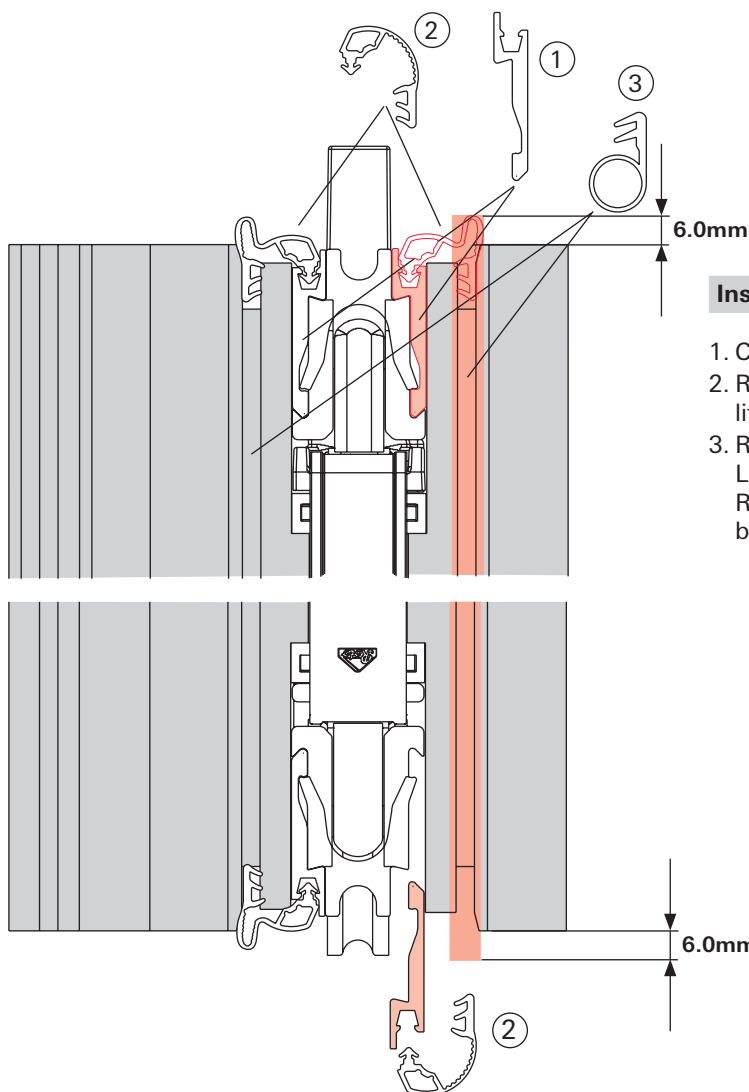


**Please note:**  
The end of the connecting tube may not jut out beyond the coupling part.



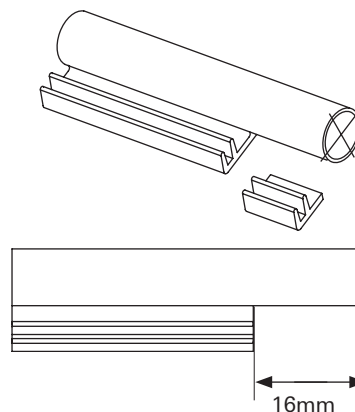
# Roto Patio Life

## Sash – gasket installation



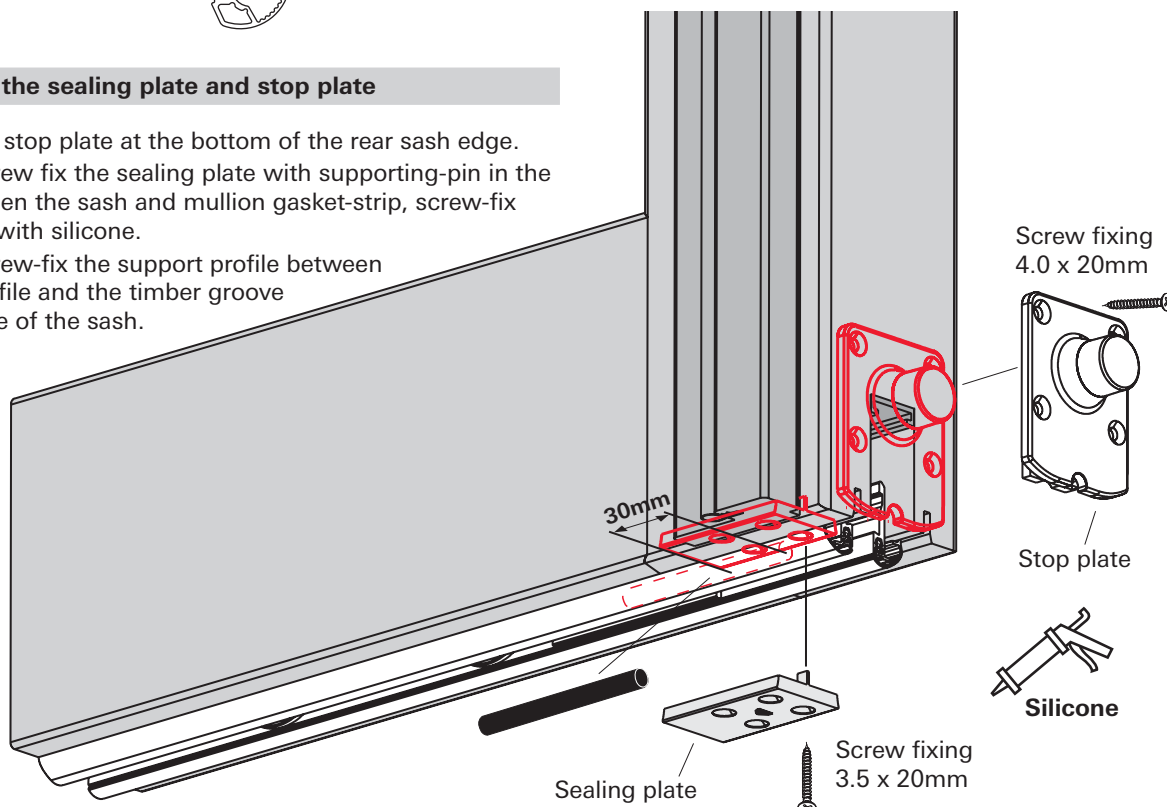
### Installation of the sash gaskets

1. Clip in lifting profiles ①.
2. Roll in the extruded gaskets ② horizontally into the lifting profile and into the timber groove.
3. Roll in the vertical bubble gaskets ③.  
Length: Sash height + 2 x 6.0mm.  
Remove 16mm of the gasket base on the top and bottom.

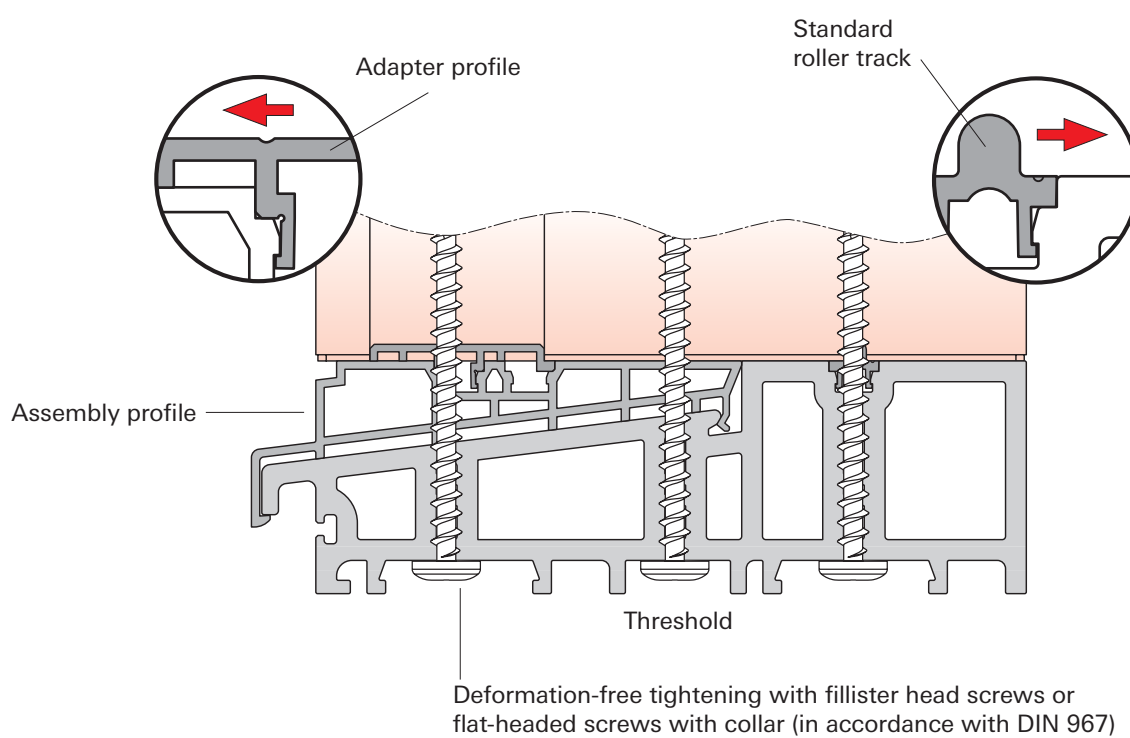
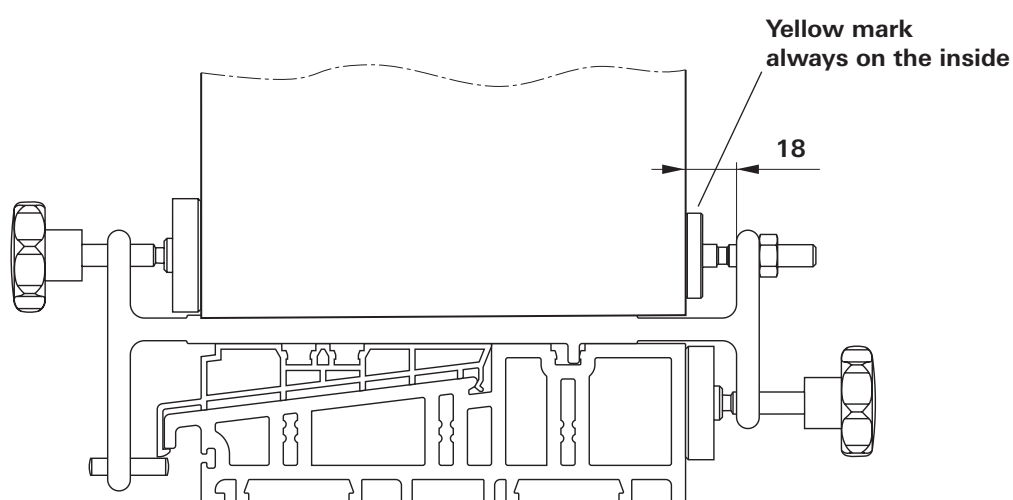
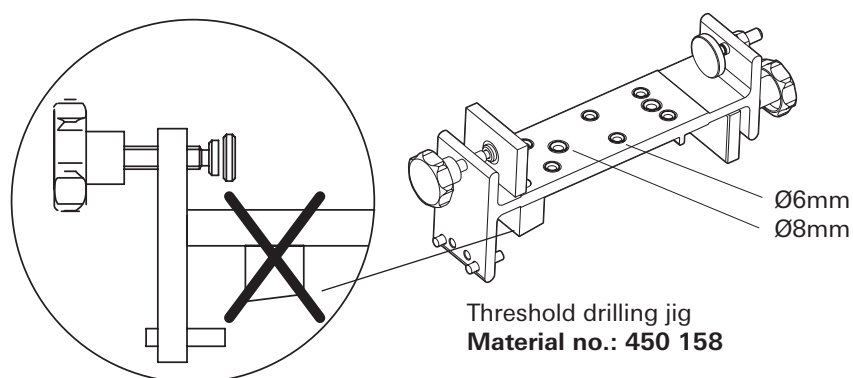


### Installation of the sealing plate and stop plate

1. Screw on the stop plate at the bottom of the rear sash edge.
2. Insert and screw fix the sealing plate with supporting-pin in the groove between the sash and mullion gasket-strip, screw-fix this and seal with silicone.
3. Insert and screw-fix the support profile between the lifting profile and the timber groove on the outside of the sash.



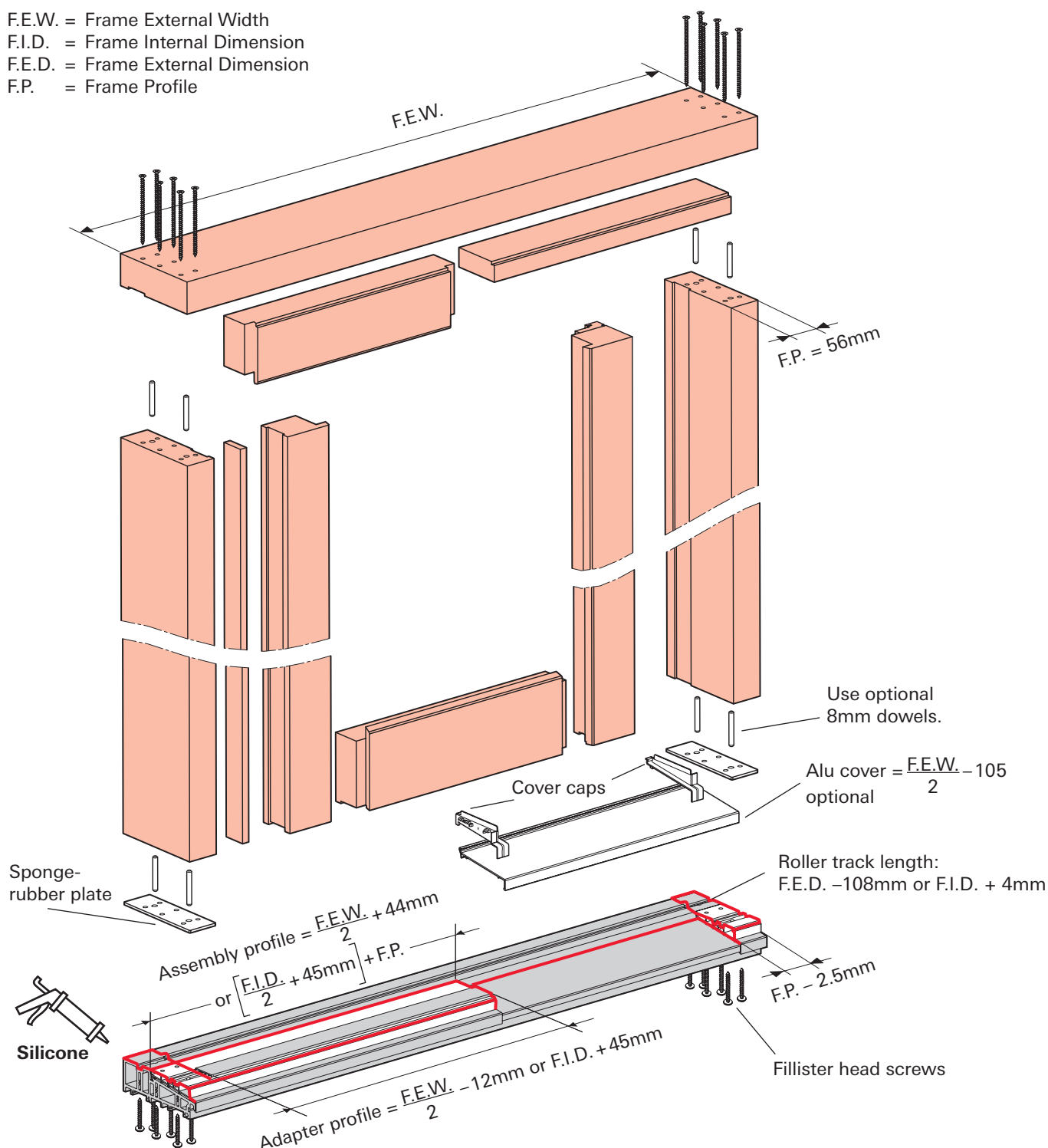
## Frame installation; preparation



# Roto Patio Life

## Frame installation and threshold sealing

F.E.W. = Frame External Width  
 F.I.D. = Frame Internal Dimension  
 F.E.D. = Frame External Dimension  
 F.P. = Frame Profile

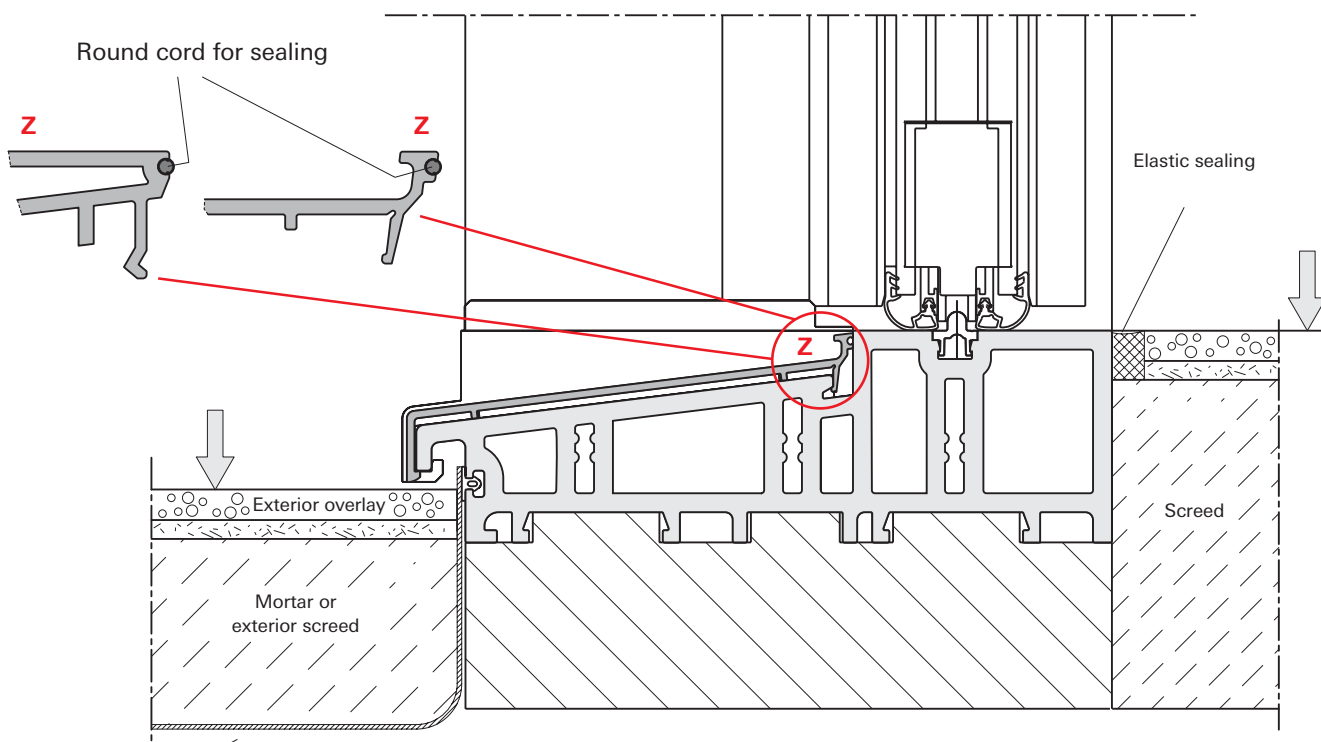


### Frame installation

1. Cut the frame profiles to length and screw together.
2. Pre-drill the threshold and the vertical frame profile + sponge-rubber plate using the drilling jig, and screw-fix with fillister head screws. Please note! Tighten without causing deformations.
3. Cut the assembly profile to length, roll in the round cord into the receptive groove, and clip the assembly profile into position.
4. Cut the adapter profile to length and clip in (refer to the mark).
5. Insert the fixed unit and screw fix. Seal the fixed unit to the threshold using silicone.
6. Position the cover caps and stick with adhesive. Seal the cover caps to the assembly profile using silicone.
7. Cut the alu cover (optional) to length if needed, clip it in below the cover caps and seal with silicone. Use round cord to seal between the threshold and alu cover.

## Threshold installation

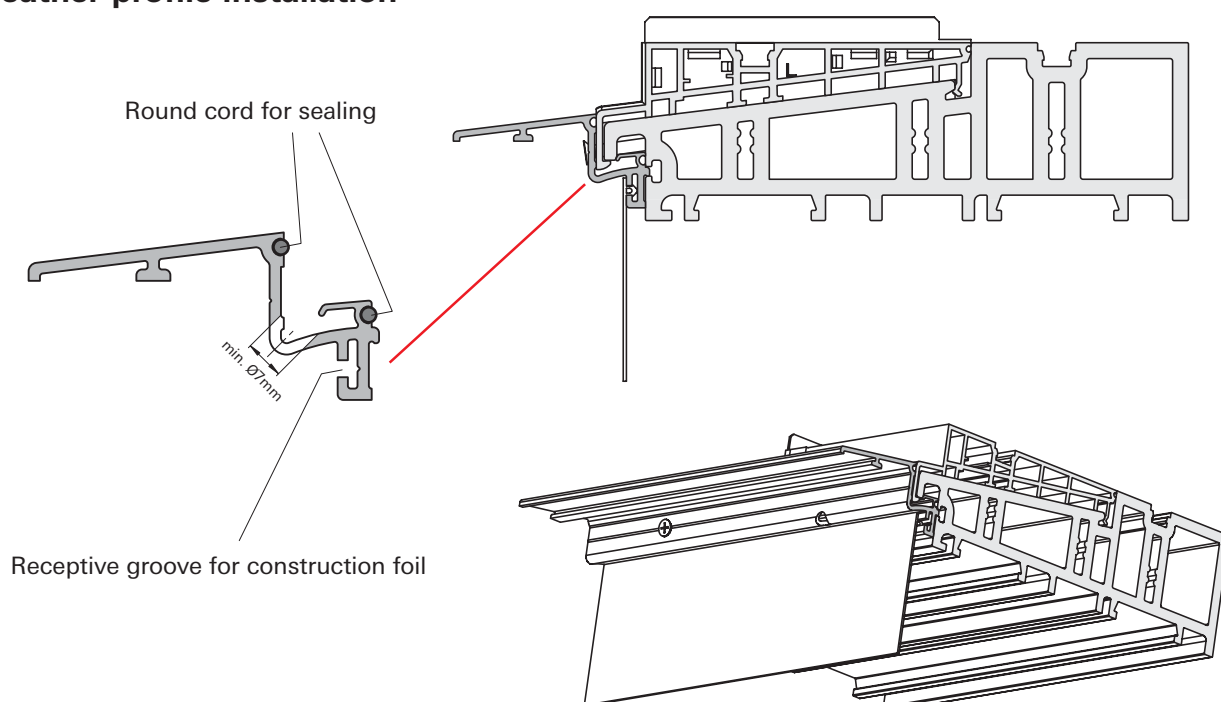
Pack up the threshold over the entire length every approx. 300mm!  
Max. permissible unevenness over the entire length of the threshold: 2–3mm.



**For example:**  
Construction foil, e.g. NOVAwall EPDM plastic sheeting, rolled in with SG4039 adhesive.  
Supplier: Messrs. Funke gasket technology

Installation instructions for building seals in accordance with DIN 18195-9 to be adhered to.

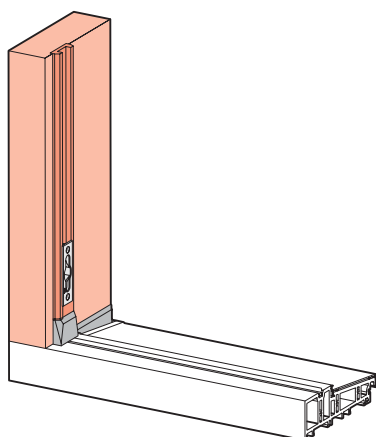
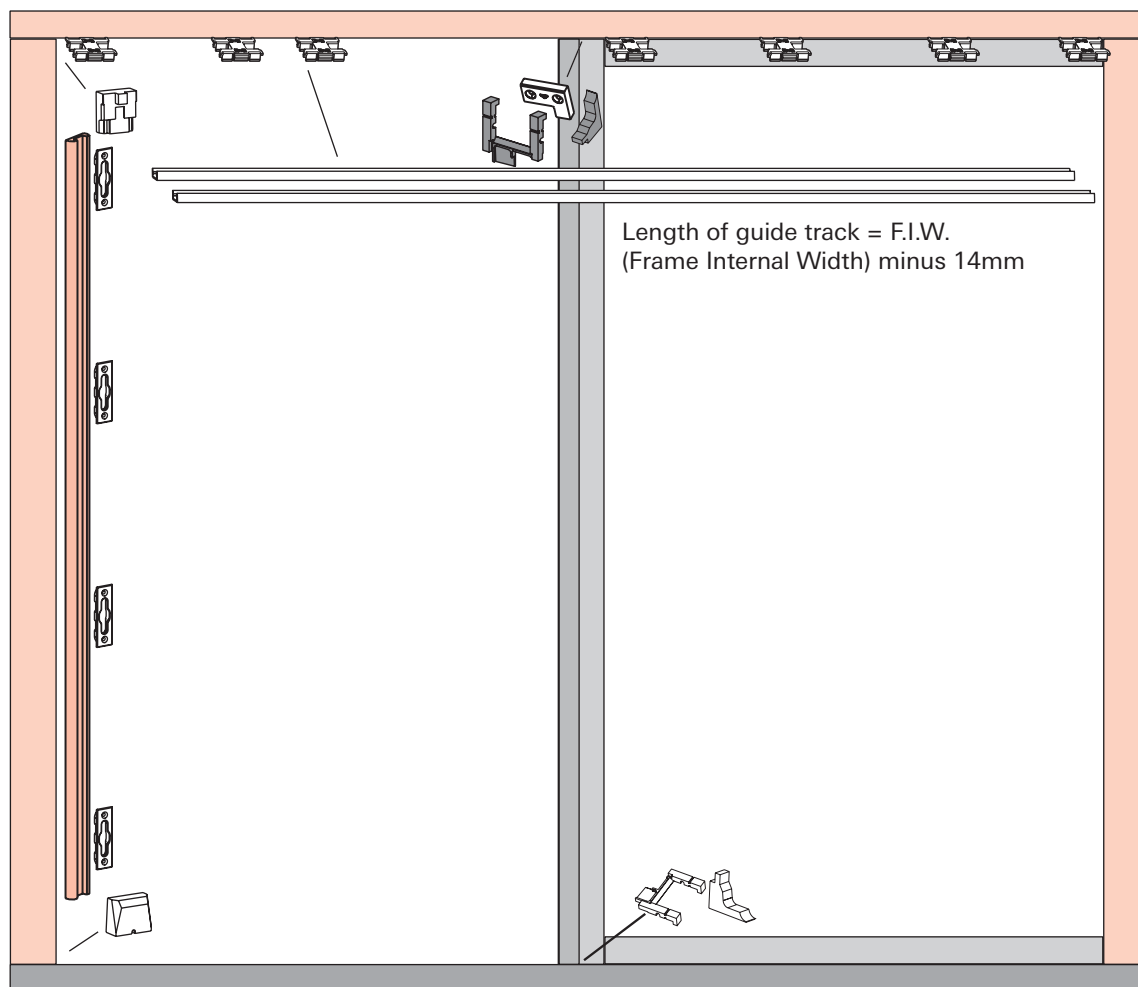
## Weather profile installation



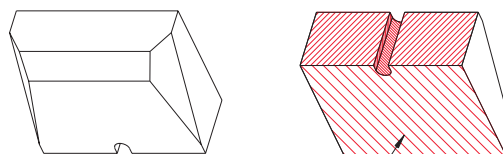
# Roto Patio Life

## Installation of frame components

### Overview

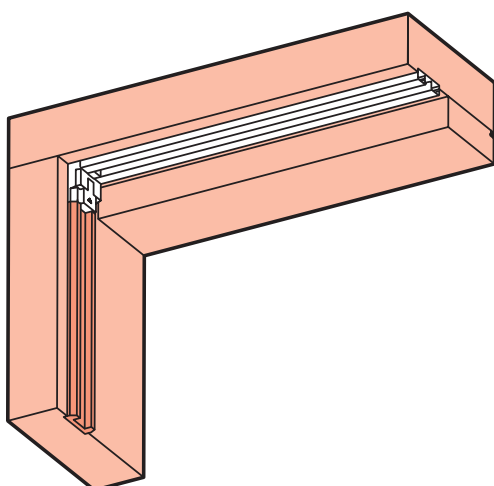
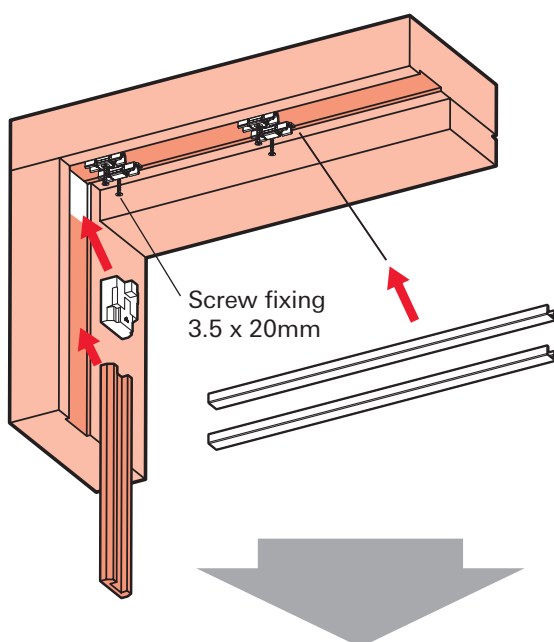
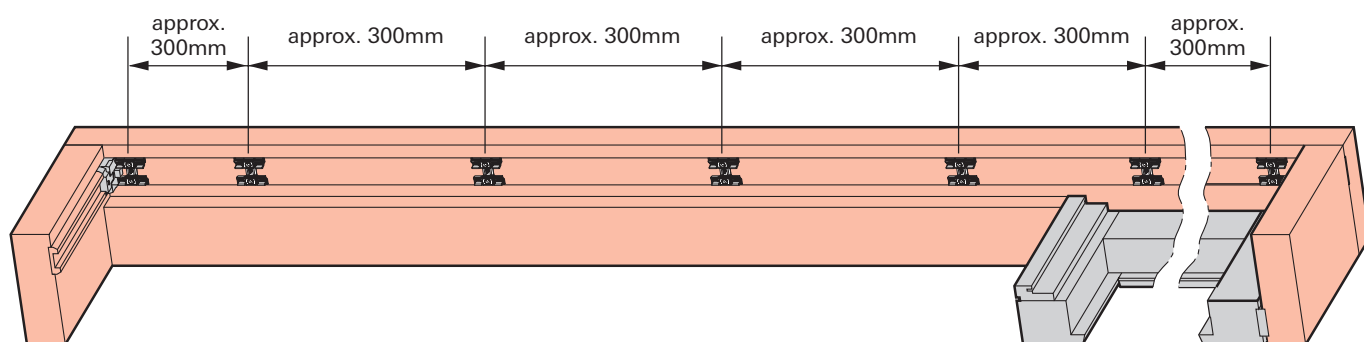


Bottom espagnolette gasket-block



Glue with silicone



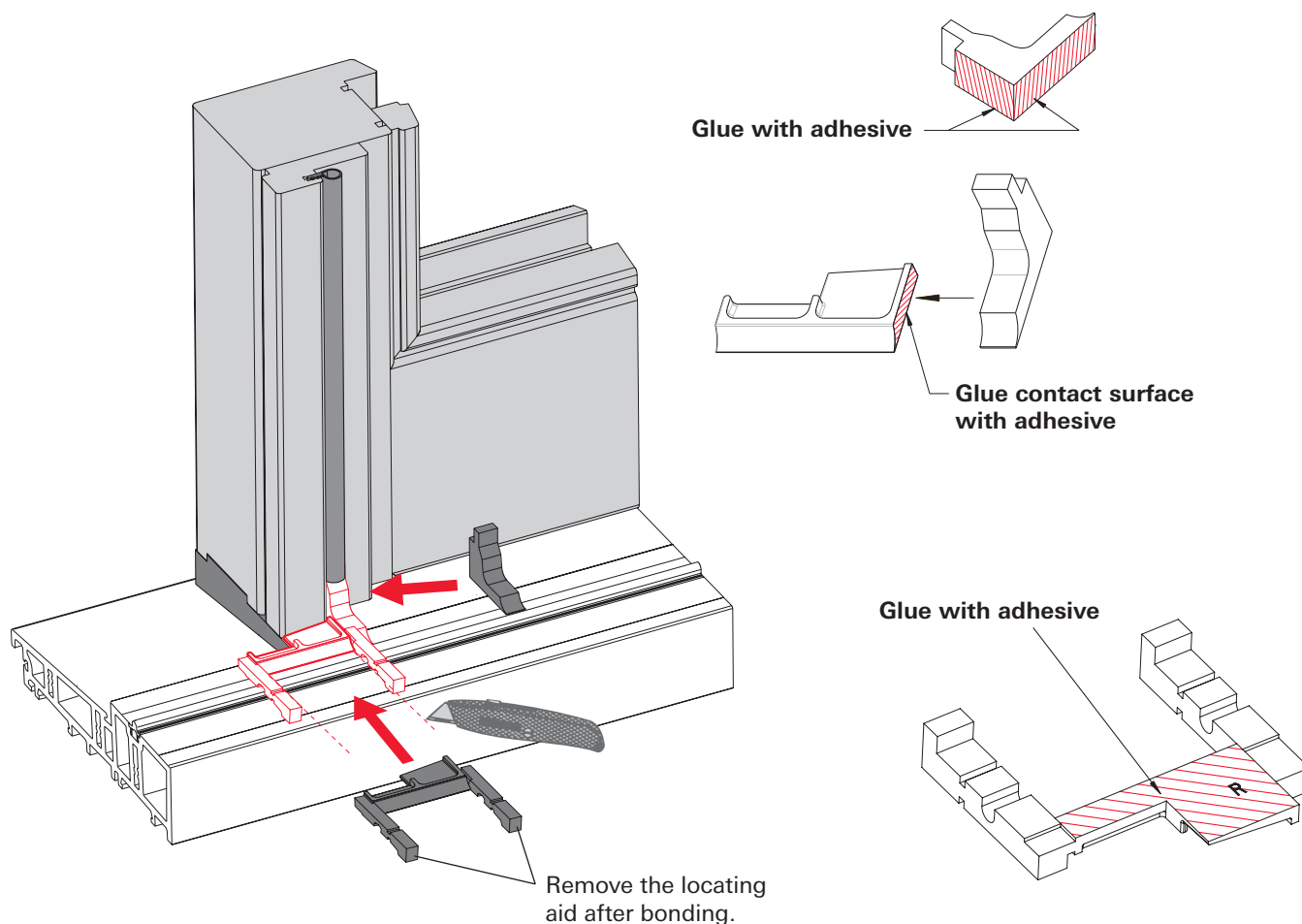
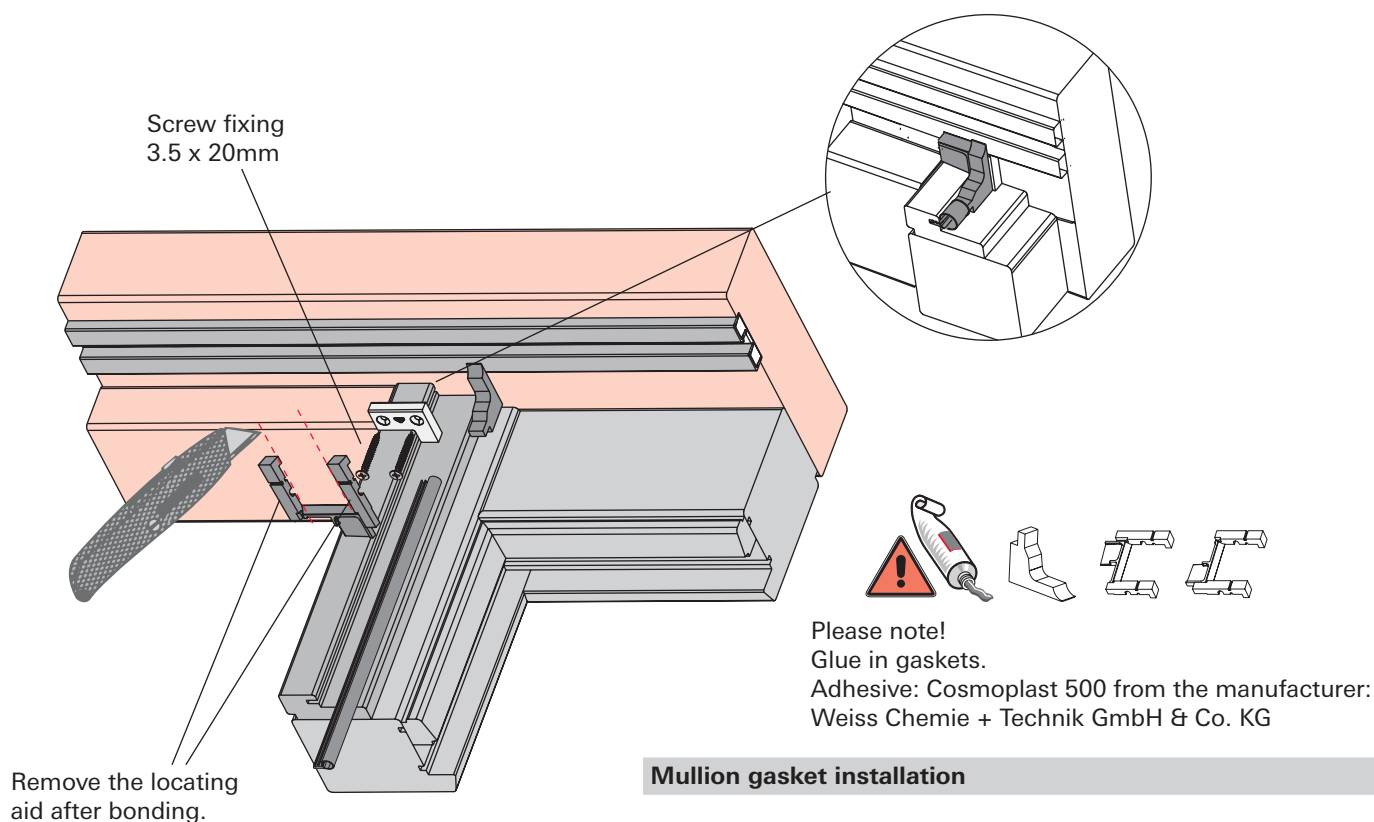


#### Installation of frame components

1. Top gasket block to be glued into the frame corner using silicone. Afterwards install the one-pieced striker strip onto the gasket block.
2. Glue in the bottom gasket block using silicone.
3. Install the striker plates for the guide track in the frame. Position and fix the first striker plate flush with the top gasket block. Install the remaining striker plates in accordance with the distances shown above.
4. Crop and clip on the guide tracks.  
Length of guide track = F.I.W. minus 14mm  
(F.I.W. = Frame Internal Width)

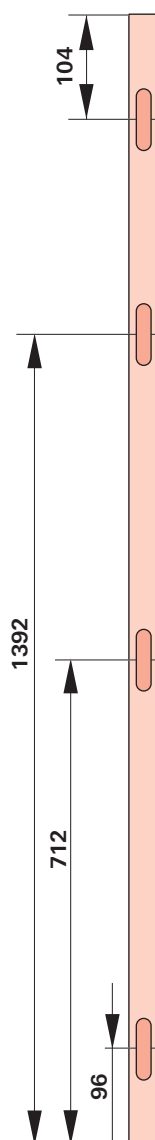
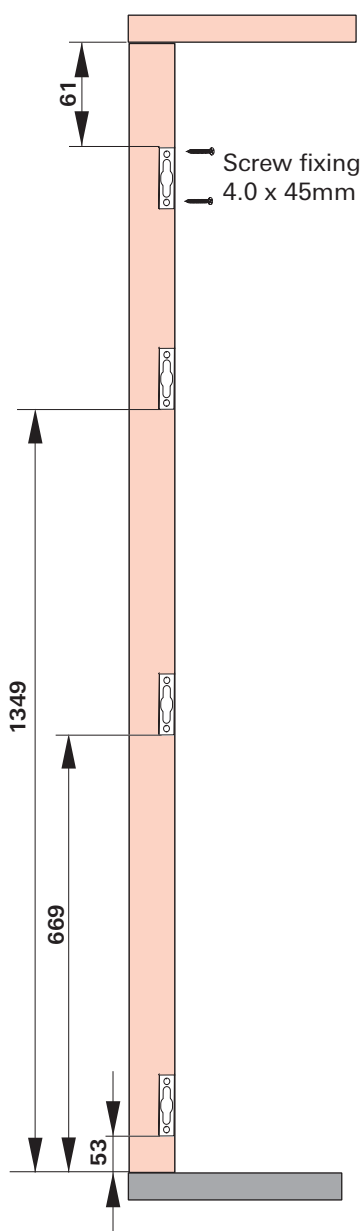
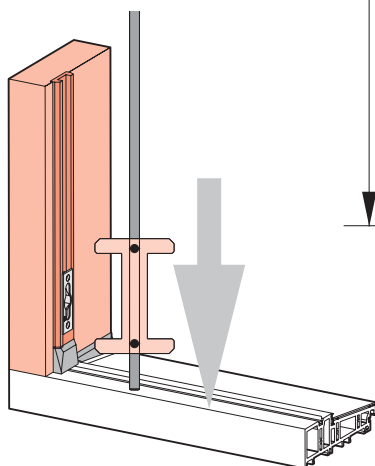
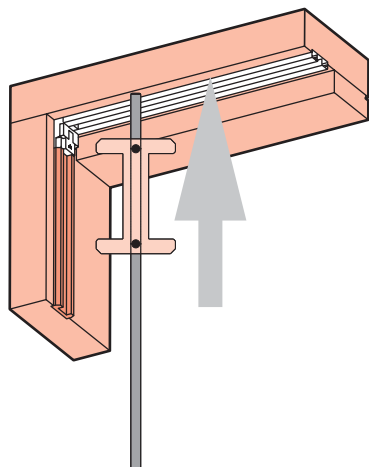
# Roto Patio Life

## Mullion gaskets

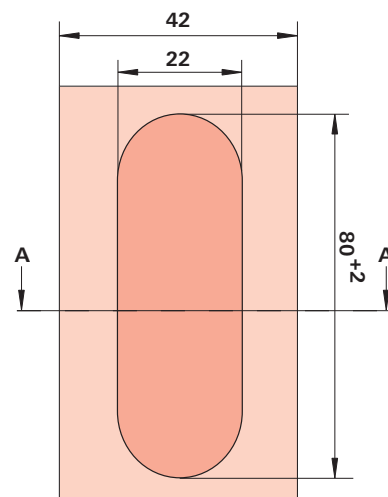
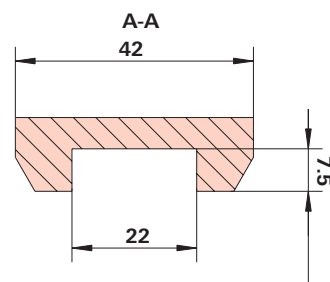
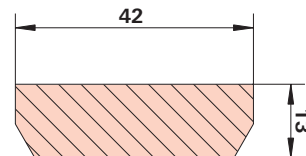


## Mounting the strikers on doors with fixed handle height

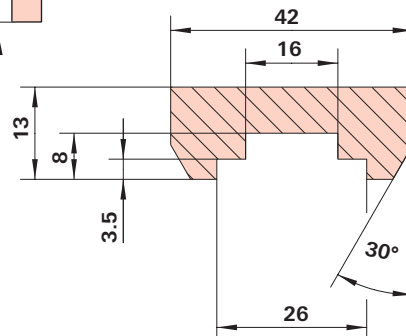
1. The bottom 3 strikers are positioned with the striker positioning jig from the bottom. Place the striker positioning jig on the threshold, mark the striker positions and screw in the strikers tightly into the striker strip.
2. In order to install the top striker, position the striker positioning jig on top at the front edge of the frame, mark the striker's position and then screw in the striker. (Refer to the illustration)



Alternatively:  
Routed in strikers

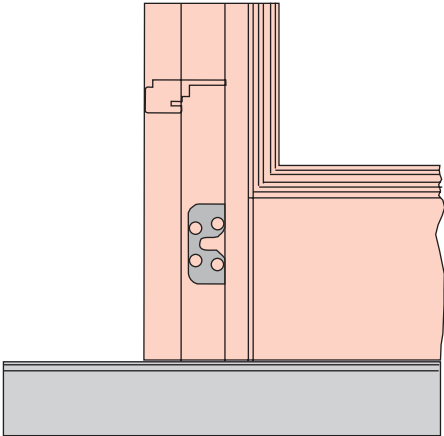
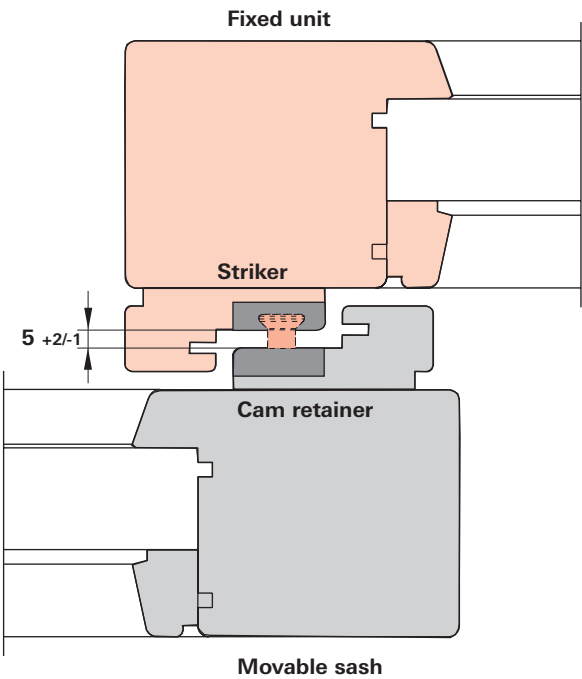
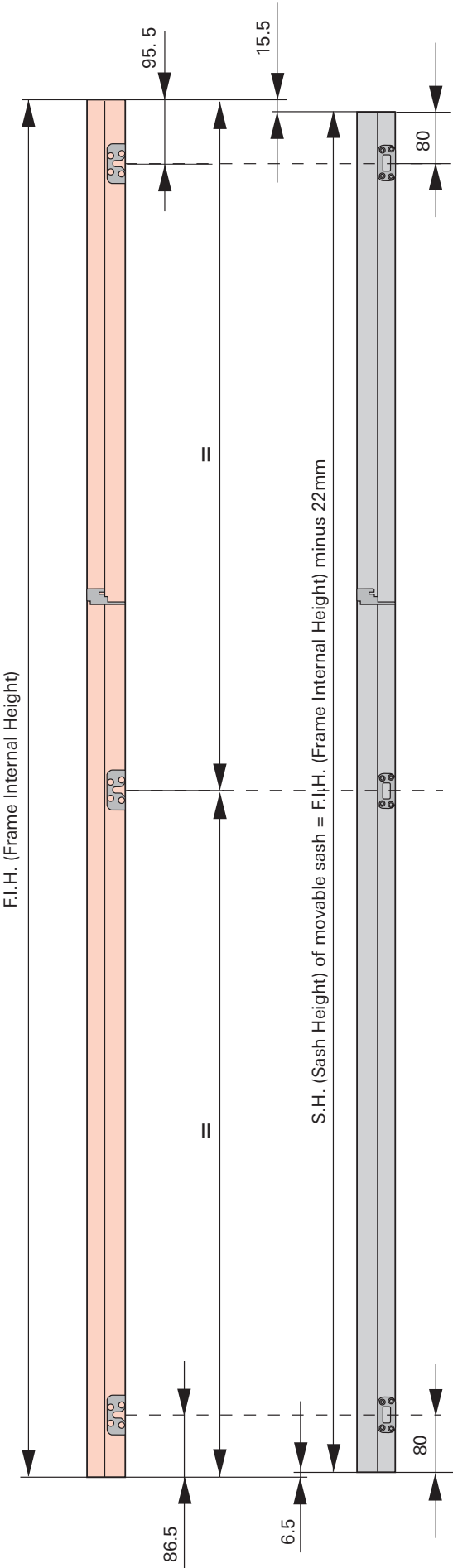


Route profile G when using diagram A striker strip



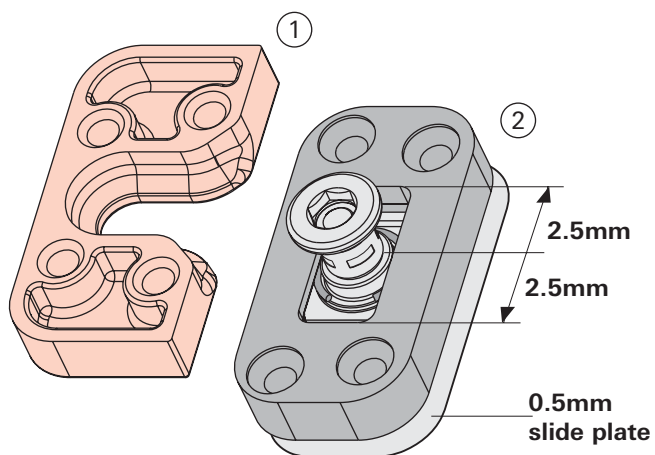
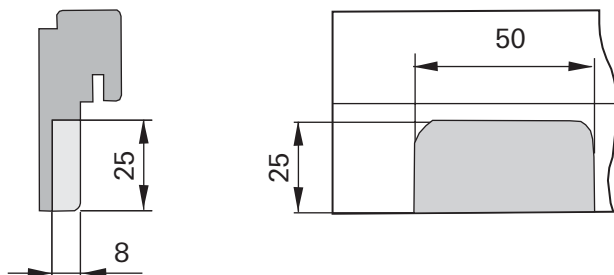
# Roto Patio Life

Centre-closer installation



## Routing dimensions

### Striker / cam housing



**Gasket-compression adjustment**  
**+2mm / -1mm**

**Patio Life gasket-compression adjustable centre-closer**  
Suitable for burglary-resistance grade 2 (WK2)

- ① Patio Life security striker
- ② Patio Life housing with movable cam

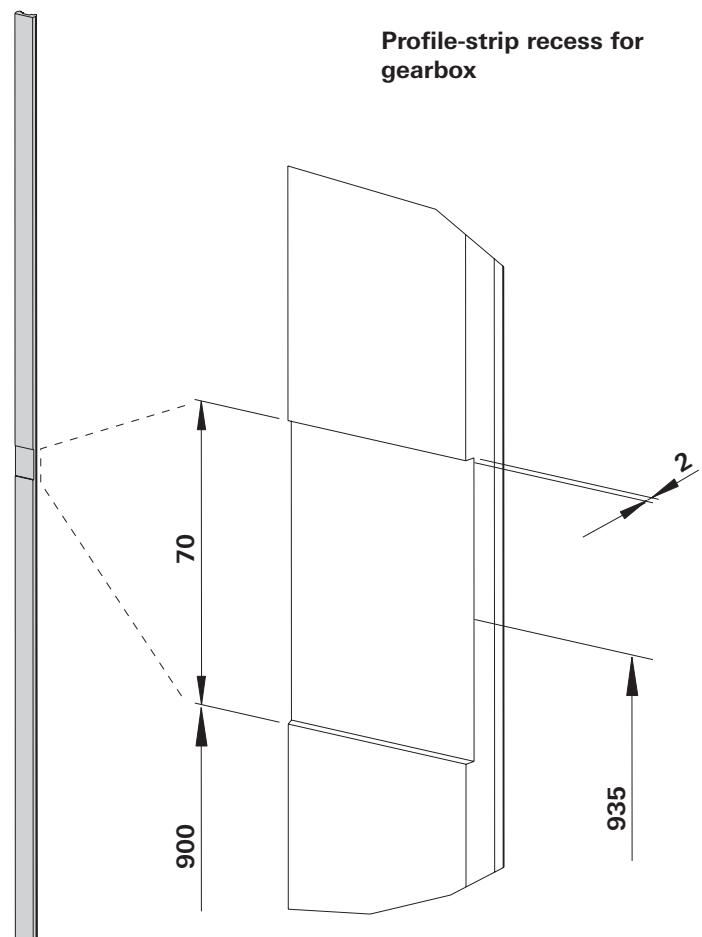
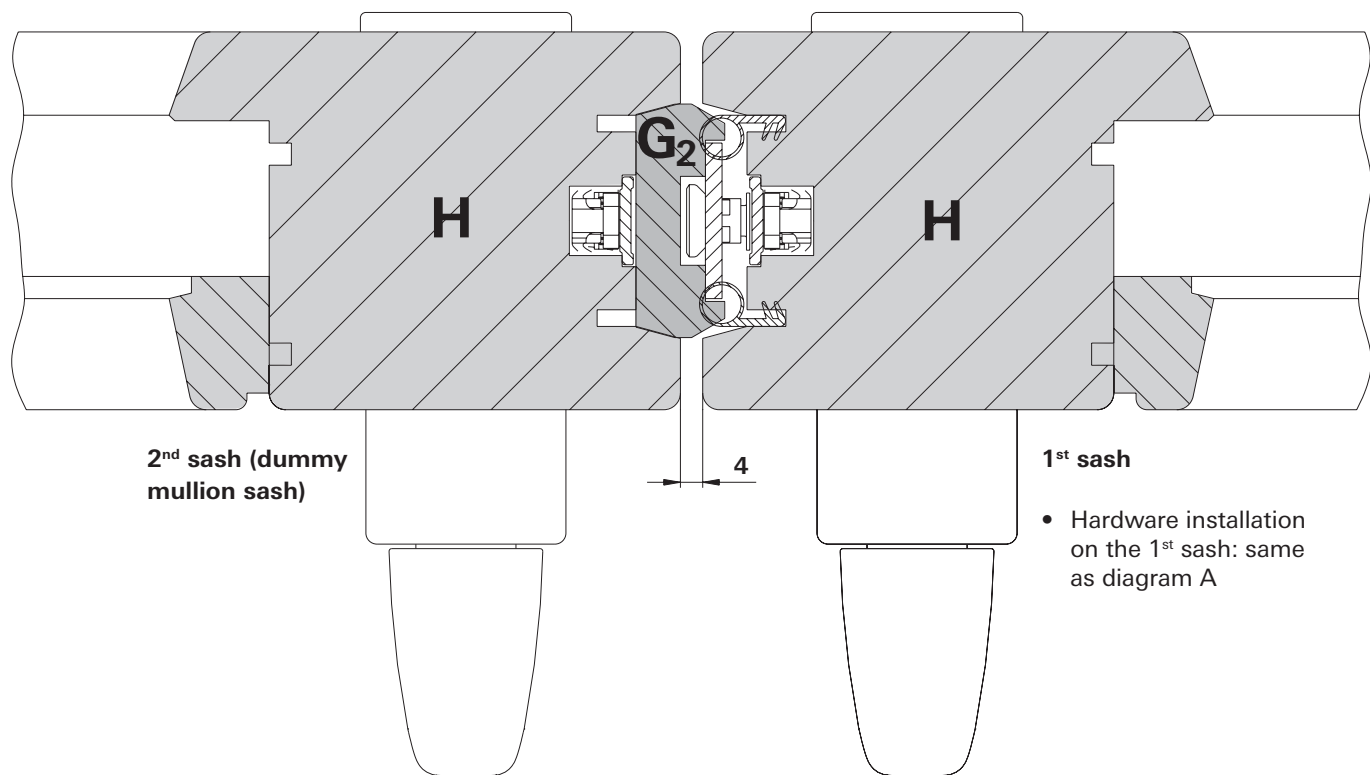


Adjusting tool for  
centre-closers

**Material no.: 382 234**

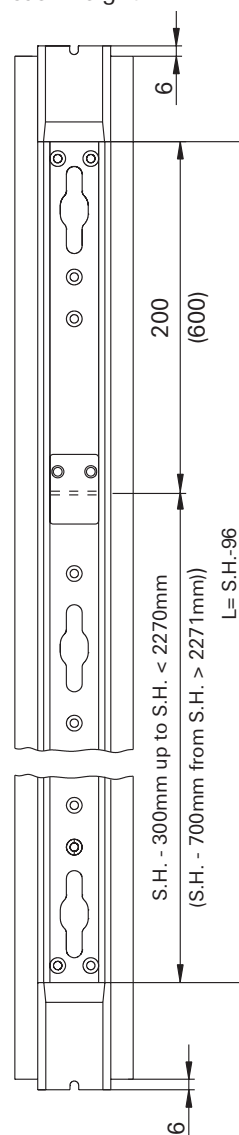
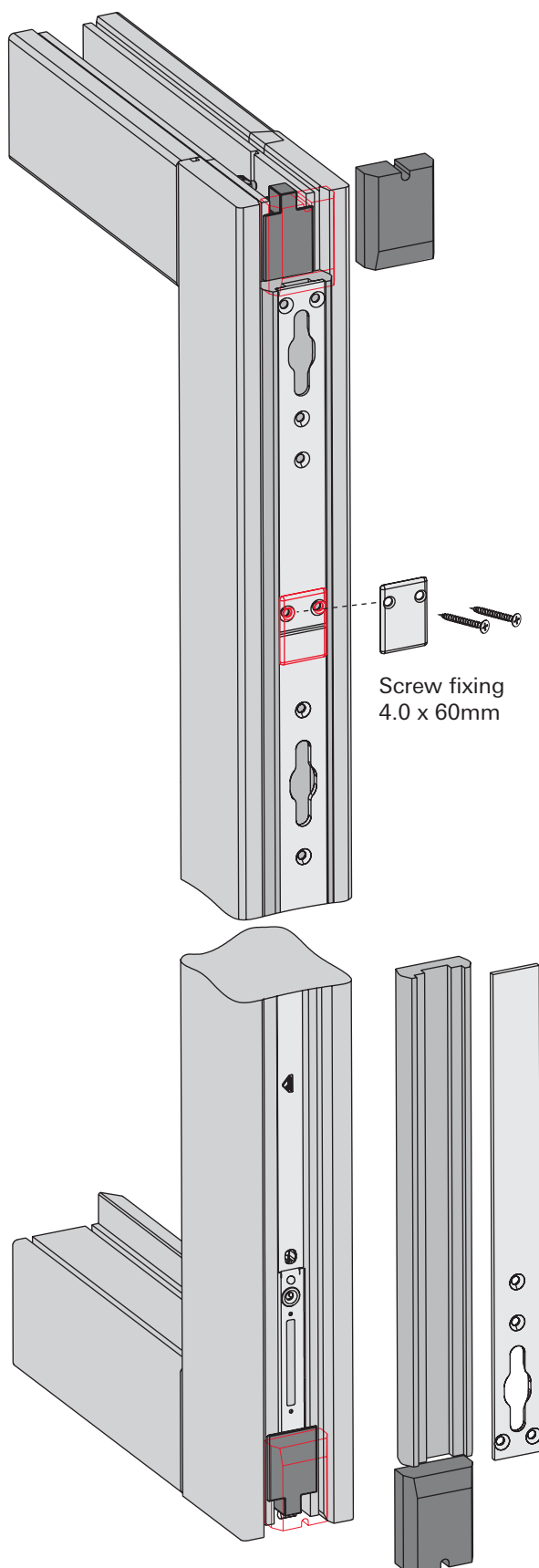
# Roto Patio Life

## Diagram C – Sash-Installation preparation



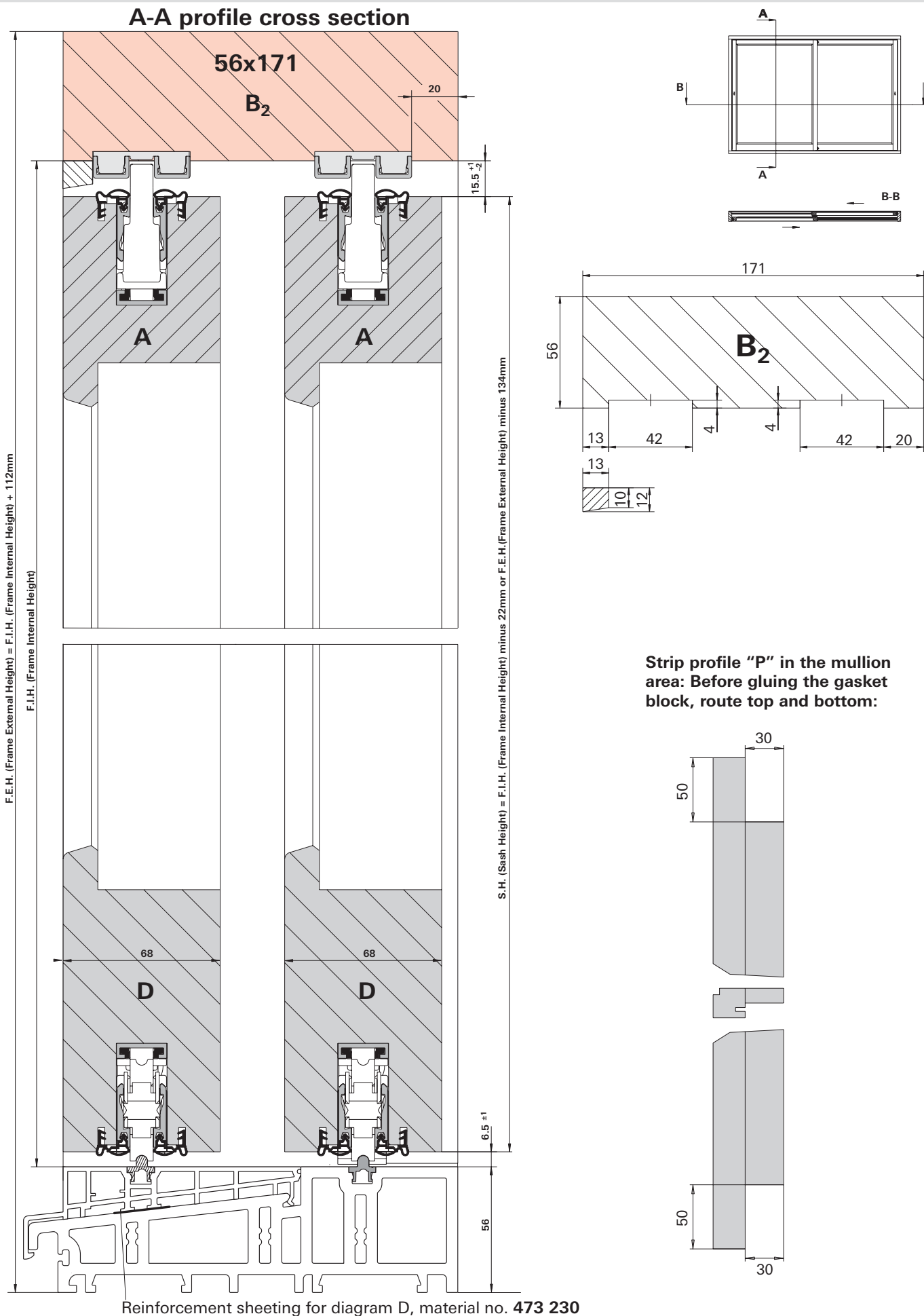
### Mounting the 2<sup>nd</sup> sash (sash with floating mullion)

1. Screw the bogies and horizontal guiding components in the 47mm groove.  
**Note:** Do not screw the espagnolette side yet.
2. Cut the espagnolette to size and insert the corner components on the top and bottom.
3. Cut the profile strip to size (sash height minus 96mm) and route the recess for the gearbox (refer to the illustration).
4. Cut the bottom one-piece striker strip to size (sash height minus 300mm), if the sash height is less than 2270mm. Cut the bottom one-piece striker strip to size (sash height minus 700mm), if the sash height is larger than 2270mm.
5. Position the top and bottom one-piece striker-strip on the profile strip, predrill and screw the one-piece striker strip to the profile strip through the espagnolette.
6. Mount the faceplate flap.
7. Fix the top and bottom gasket block with silicone on the guide bracket.
8. Use the one-piece striker strip (374 756) on sash heights <2270mm, use the top one-piece striker strip 600mm (441 965) on sash height >2271mm.



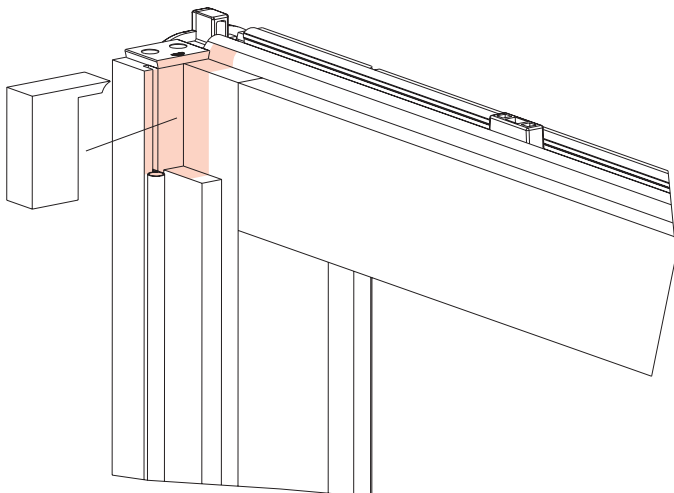
# Roto Patio Life

## Diagram D – Sash-Installation preparation

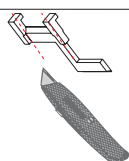
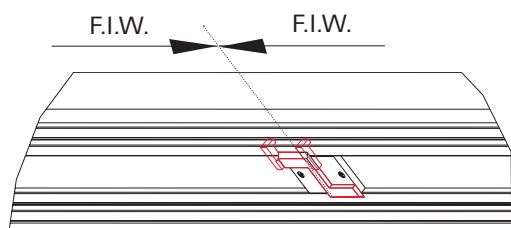
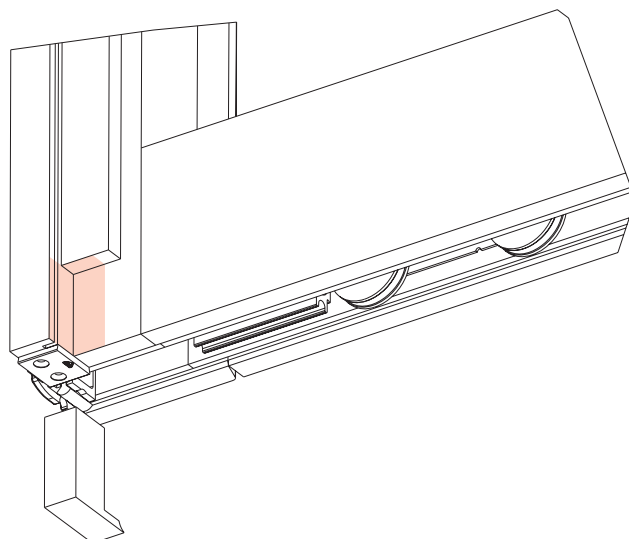




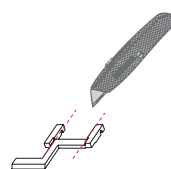
**Sash top:**  
Glue the gasket block  
with silicone



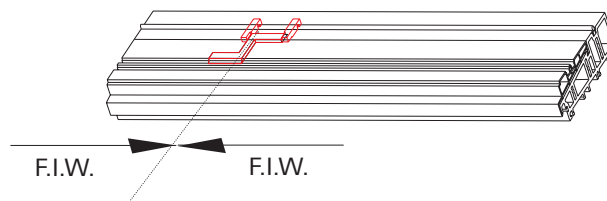
**Sash bottom:**  
Glue the gasket block  
with silicone



**Top mullion gasket-block:**  
Screw fix the sealing plate centrally.  
Glue the gasket block in the centre  
by means of the locating aid, using  
"Cosmoplast 500" adhesive. Cut off  
the locating aid.

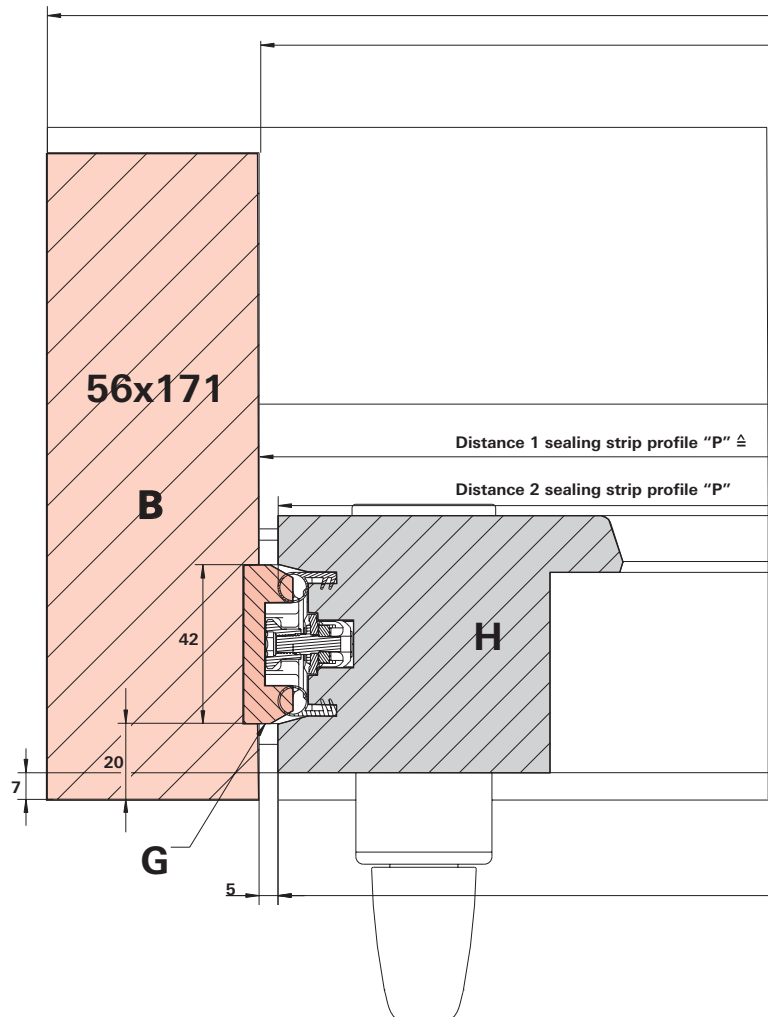
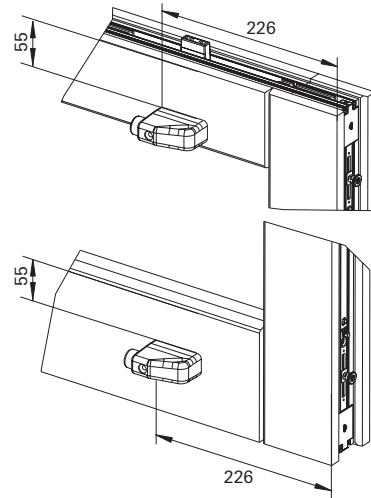


**Bottom mullion gasket-block:**  
Glue the gasket block using  
"Cosmoplast 500" adhesive.  
Cut off the locating aid after  
assembling the gasket block.



### Diagram D – Sash-Installation preparation

Technical drawing of a door. The door is shown in a closed position. It features a handle on the right side, with a curved arrow indicating its operation. The door is framed by a thick vertical frame on the left and a horizontal frame at the top and bottom. The handle is labeled '100-100' and the lock mechanism is labeled '100-100'.





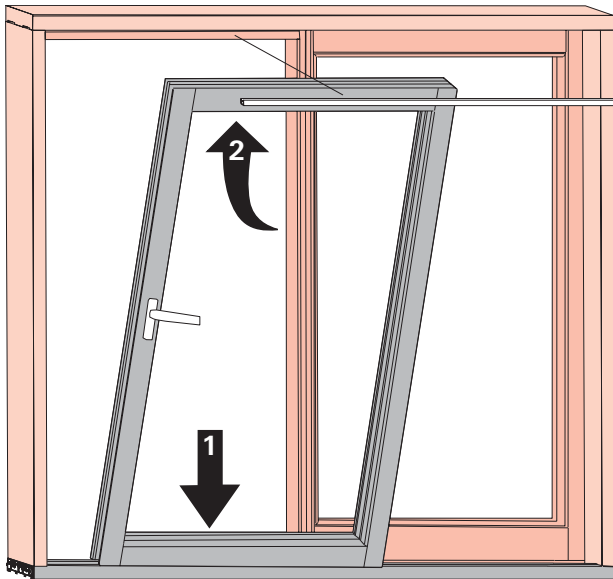
# Roto Patio Life

## Hinging and unhinging the sash

### Version 1

Hinging the door on the bottom first:  
Ideal for large and/or heavy doors.

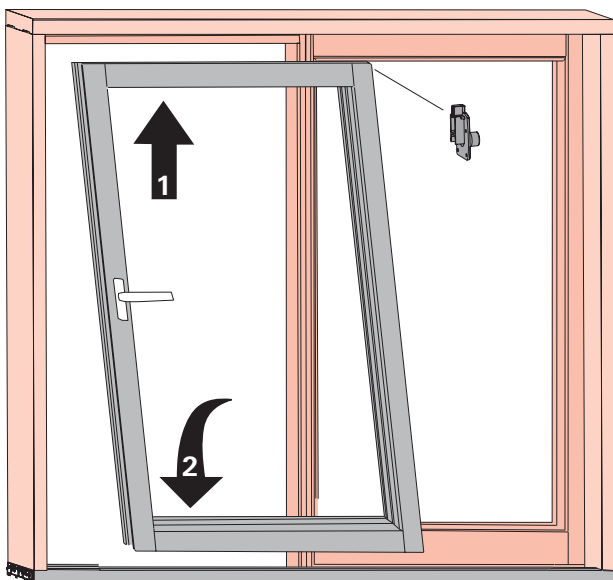
- Remove the front top guide-track from the frame.
- Move the handle into the "sliding" position.
- Place the sash with the rollers on the roller track.
- Position the sash with adapters against the top rear guide track, and then clip in the front guide track.  
It may be necessary to move the sash for this purpose, so that the guide track engages into the striker plates.



### Version 2

Hinging the door on the top first:  
Ideal for standard doors.

- Do not install the top stop plate yet.
- Move the handle into the "sliding" position.
- Push the sash with adapters between the two top guide tracks, then position the sash on the bottom via the roller track and place the rollers on the roller track.
- The stop plate can now be screwed on.



# Roto Patio Life

## Maintenance and operating information



Your window / balcony door has been equipped with high-quality Roto Patio Life hardware. In order to ensure perfect permanent hardware operation, the following maintenance operations and/or inspections should be carried out:

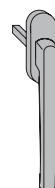
- Free all hardware components from lime, cement and mortar splashes to prevent malfunctions due to obstruction.  
The bottom roller track must always be kept clean.
- Oil or grease all movable parts and all locking points at least once a year.  
Use only acid-free oil or grease! For example; Roto material number 457 464!
- Adjusting sash (gasket) compression: By adjusting the cams, the gasket-compression can be changed.

**Patio Life hardware adjustments are only to be carried out by a specialist company!**

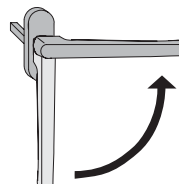


### Please note:

Particular attention must be given while closing the Patio Life sliding door; ensure that no limbs are crushed between the frame and sash. Particularly children and domestic animals are at risk of being crushed.



1. Locked position

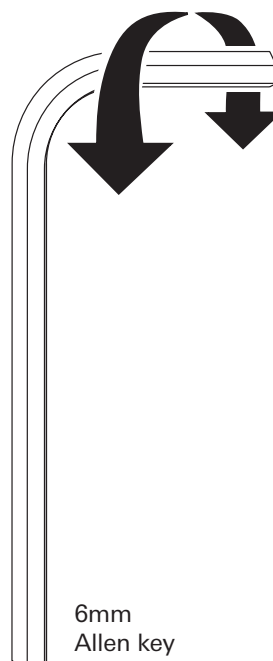


2. Sliding Position

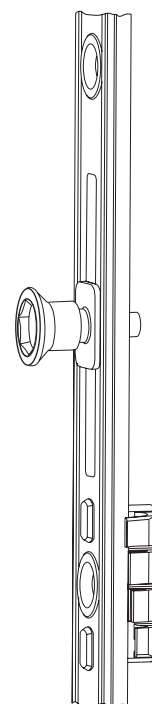


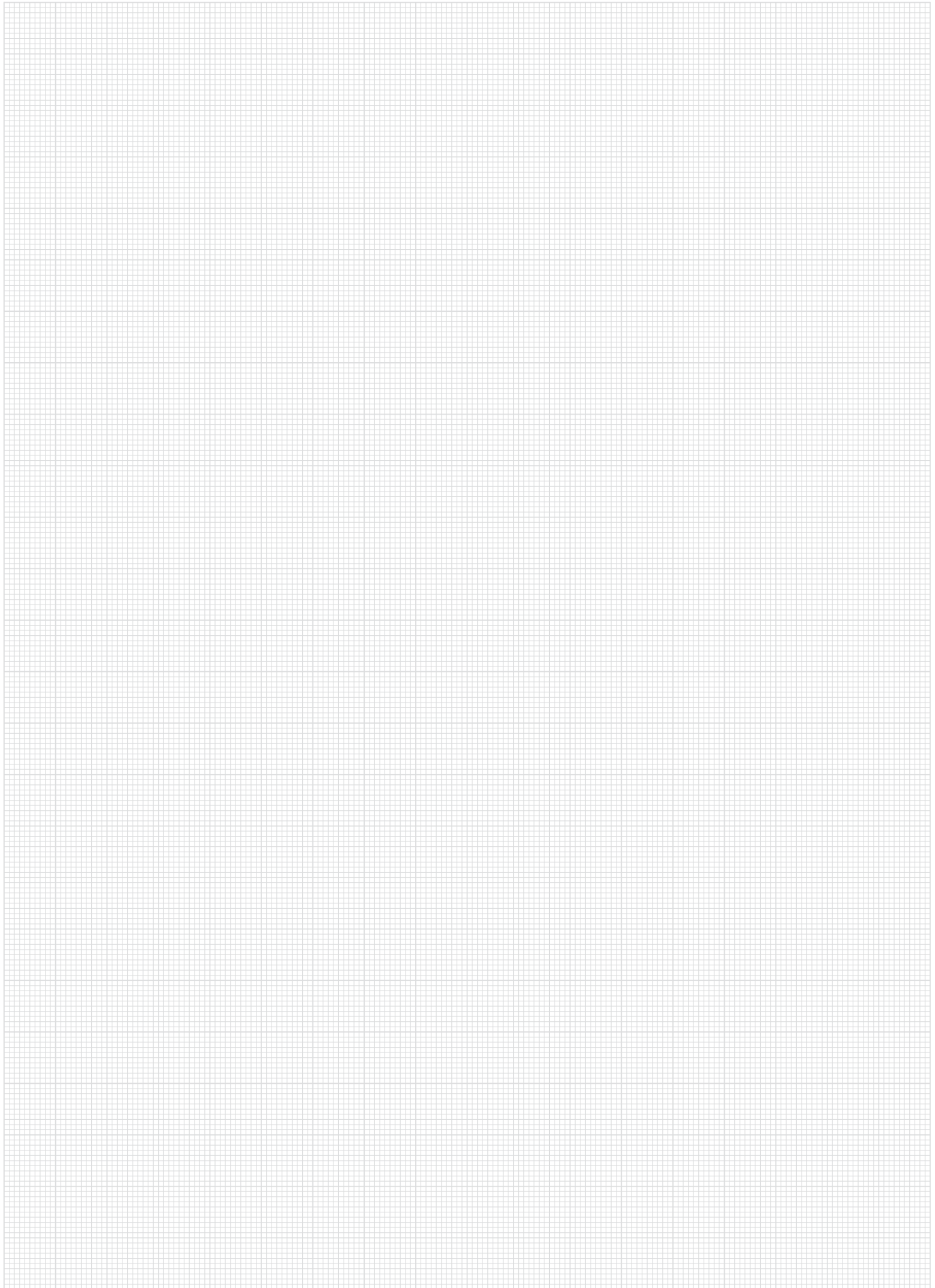
3. Night-vent position

Height adjustment  
 $\pm 0.6\text{mm}$



6mm  
Allen key







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